



PUREVER INDUSTRIES

Protecting Life



Purever is an European industrial group, founded in 2001, with subsidiaries in France, Portugal, Spain, UK, Ireland, USA and Colombia.

Purever has commercial presence in more than **50** countries in all Continents.

The company employs over **800 people** from 10 different nationalities, working at **9 factories and 15 offices around the globe**, with a track record of sustained growth.

Purever addresses **key worldwide problems**, providing valuable products & solutions for Life Science & Hospital, Agrofood industry & logistics, Catering, Supermarkets & Food Retail and Modular Building.

PUREVER
The
Industries

Life Science & Hospitals

Agro-food Industry & Logistics

Hospitality, Catering & Food Retail

Modular Building

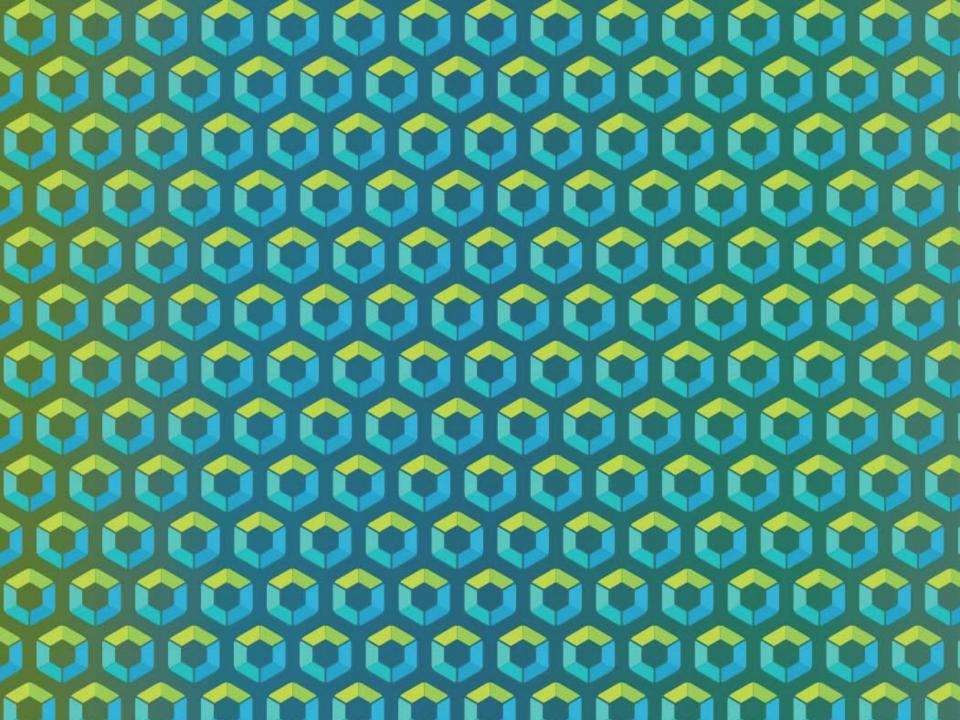


WHAT PUREVER OFFERS.

- Robust insulated products and quality economical solutions for every step of the food chain contributing to reduce food losses and assuring the preparation, conservation and distribution of food in hygienical and efficient conditions;
- Certified clean rooms and turn-key projects for pharmaceuticals, labs and all industries requiring special protected work environments, modular health centers and hospitals, mobile medical solutions for remote areas, comprising innovative answers that improve health conditions in developing regions;
- Professional Catering equipment and turn-key solutions for leisure & tourism: restaurants, hotels and all sort of supermarket & food retail shops;
 - Innovative modular solutions providing an answer to needs for better, easy-to-build and economic housing for developing countries, youth first homes in developed countries, schools, rescue zones, etc..









Purever Industries_Protecting Life.

We work to shape Purever to be prepared to compete in a changing World, offering innovative products and integrated solutions, capable to generate value to our customers.

A Group centered in our core industrial know how, with multimarket diversified applications, offering contributive solutions to improve standards of living.

We have the ambition to improve profitability with long-term growth, mobilizing the great potential of our multicultural people.

We are a company permanently searching for new opportunities and demanding customers.

Investing in new technologies and setting up collaborative and long-lasting partnerships that contribute for a better Tomorrow.





Industrial DNA.

At Purever we believe in Industry as generator of Wealth & Employment. It's our DNA.

AND RELEASE OF

We believe in **Certified factories**, constantly innovating and **competing at a Global scale**.

We produce **state-of-the-art products** complying with the most demanding international standards & norms.

We invest in **people**, **our most valuable Asset** and in their ability to create products and engineer innovative solutions.





Our business is all about People.

Our products are great but wouldn't exist without the people behind them. Their conception, the manufacturing and its distribution.

With passion, expertise and teamwork.

Purever wouldn't exist without the People that trust us, that chose us as reliable supplier and partner. We thank you.

People that rely on us are the drive for our existence.

For them we try to have the best People, reactive, adaptive, connected.

Purever encourages a positive culture, dynamic, open.
We respect diversity, we stimulate competency and ambition.

We are leaders because of the hundreds of people that everyday give their best and of the thousands that, everyday and anywhere, trust Purever, our people and our solutions.





We are Gamechangers.

The World moves faster than ever. New disruptive technologies have appeared and changed the World forever.

As a global leader, Purever is engaged in a **digital transformation** to lead by innovation and react faster to meet customer expectations.

We are committed with the development of a new generation of products, eco-sustainable, modular, easy-to-use, interactive with customer applications.

Our aim is to put our technologies, our industrial know-how, and project expertise at the service of the customers.

Products shall be whatever the customer needs. Modular, interactive and innovative. Digital.

In a changing world, we do not close ourselves in a "market", but rather pretend to be listening and to understand in which new applications and needs our technologies can be useful and create economic and social value.





The Markets.

PUREVER The Industries

Life Science & Hospitals

Agro-food Industry & Logistics Hospitality, Catering & Food Retail

Modular Building















World Leader in First class modular GMP cleanroom systems.

- Pharmaceutical
- Biotechnology
- Healthcare
- Medical device
- Biocontainment
- High Tech
- Labs
- Electronics
- Industry



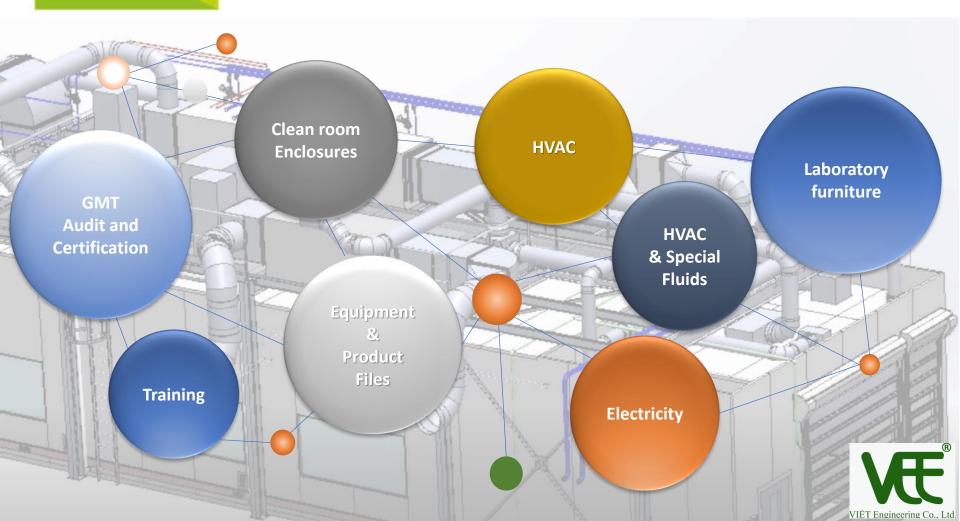








Turn-key Projects





Hospital Systems & Solutions.



- Intensive care units
- Recovery rooms
- Central sterilizations
- Analysis laboratories















Life Science





Life Science & Hospitals

Purever Life Division

offers project solutions for hospitals,
health centers & special facilities

from conception, innovative solutions, project and implementation:

major plan, architecture, interior design,

construction, equipment and training of staff.

Scalability,

and versatility

flexibility and an analysis











PUREVER INDUSTRIES







Purever companies are widely present in the supply of insulated products (doors, panels, metallic structure and refrigeration solutions) for factories, warehouses, cold storage, logistics, supermarkets, etc.













Agro-food Industry & Logistics

PUR VER

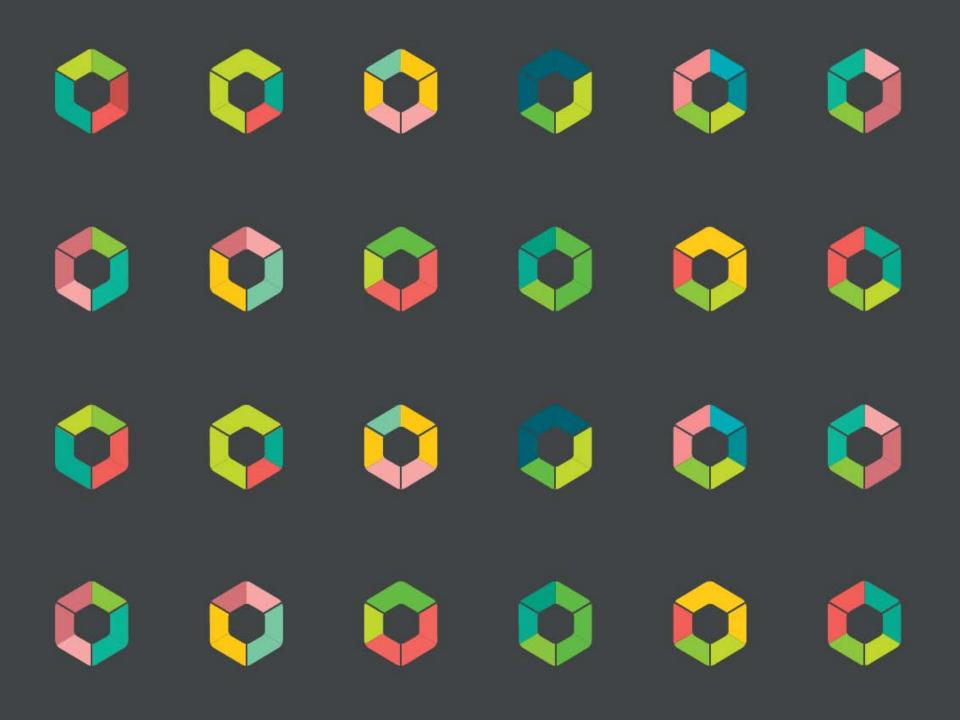
Turn-key Projects

















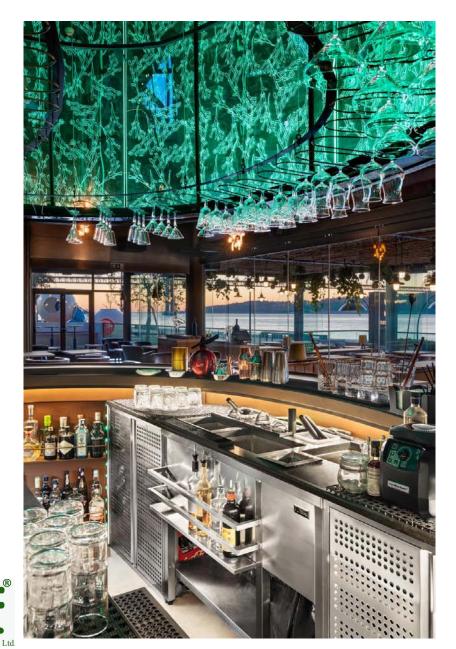
COLDKIT

Caring for what you care for

We work with top professional installers and distributors.

Purever has high quality turn-key solutions with relevant international projects for Hotels, Central kitchens, fast food franchises, restaurants, bars, schools and company's canteens.

Purever factories manufactures a wide range of the equipment required for professional kitchens and food stores.





Purever has prestigious references in key hotel international chains as well as in professional kitchens and schools



COLDKIT





















COLDKIT

Caring for what you care for

Purever is also a key player for supermarkets and food shop chains supplying cold storage equipment, insulated panels, refrigeration doors, food displays, shelving and stainless-steel furniture.





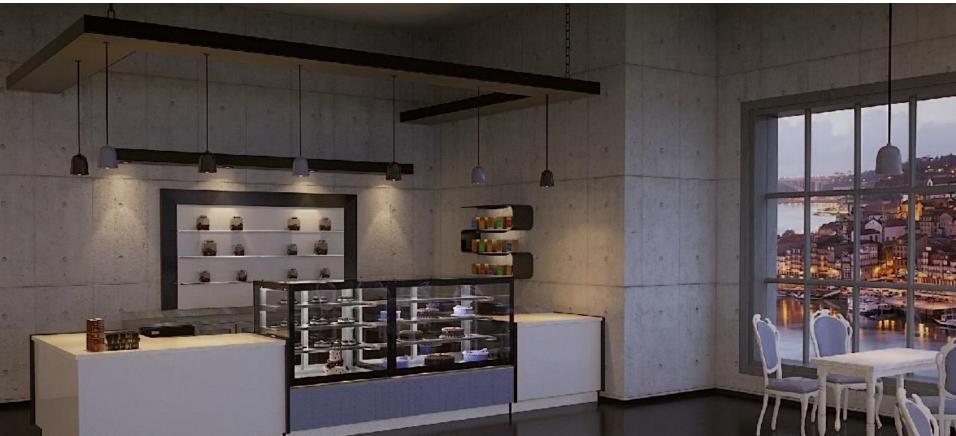
Sophisticated ambiances

Wide range of solutions and materials

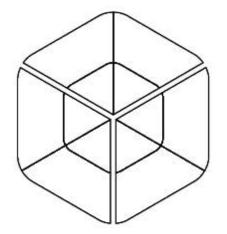
COLDKIT

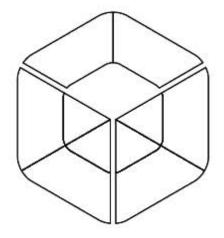
Caring for what you care for

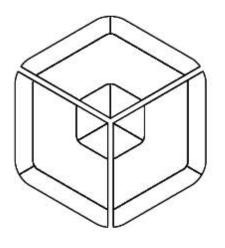


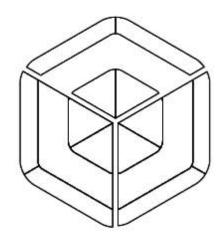


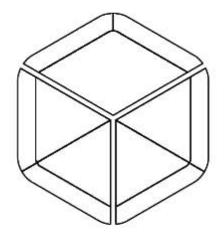






















An innovative modular construction system, eco-efficient, for all types of residential or social construction, schools, restaurants, health centres, etc. Large scale execution that allows a fast and clean construction, with controlled costs.





Pureblok's system integrates new advances in modular construction to evolve to more sustainable solutions, ecoefficient and with no contaminating materials.





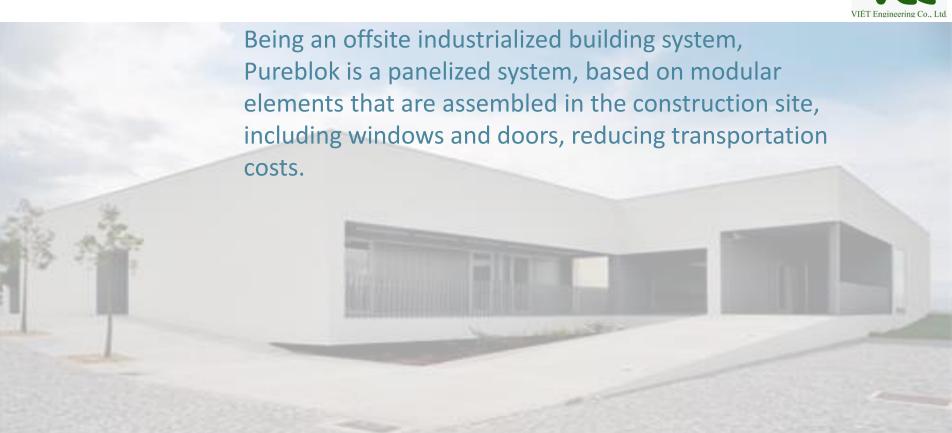
Modular building system



Pureblok's modules and components are designed and manufactured to last,

with a specific application for an optimization of environmental impact, structural resistance, thermal efficiency and acoustic performance.









A "Fit-your-choice"- type of construction suitable to almost any design or architectural project, from classic to modern, while allowing repeatable units in volume numbers featuring integrated, adaptable and sustainable design and delivered in a time-cost-effective way.









Modular building system



Pureblok building system is also adapted to social housing Our social modular solutions have been built in Brazil, Haiti, Nicaragua, Angola, Mozambique and many others.



A scalable model, with an initial layout that can be customized to each project.

- Different sizes and equipment to meet any requirements.
- A solution for the public sector, for a fast development of public services, anywhere and quickly.
- A quick response to urgent housing needs, such as natural disasters (floods, earthquakes, torrential rain...) or for underprivileged areas.



Modular building system



Pureblok building system is also adapted to a wide range of public and private buildings

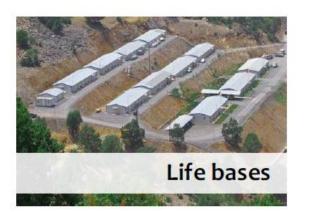


















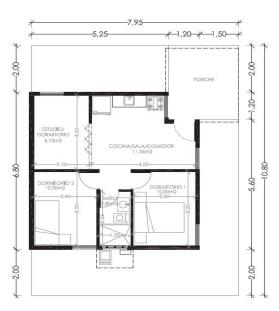
Modular Building Typologies

PURE BLOK* Modular building system

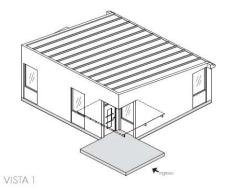
Type A Social Housing

Size :42,4 m2
Can be increased in dimension by +Volumes of 3,5 m2

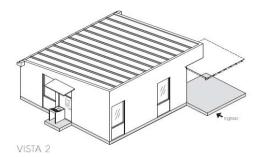
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PUREVER INDUSTRIES

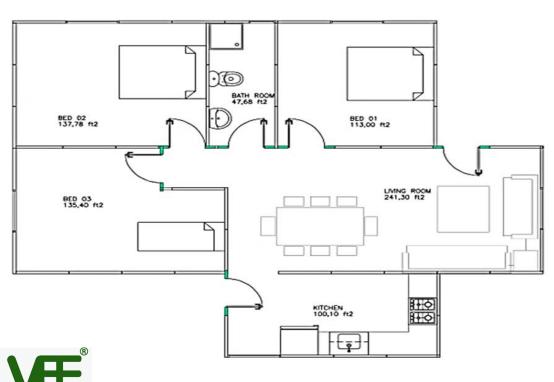
Modular Building Typologies

Type B Social Housing

Size from : 50,5 m2 Up to :76,5 m2

ELEVATION B

VIÊT Engineering Co., Ltd.



DESCRIPTION

- 76 m²
- · Three bedrooms.
- · Dining room.
- · Equipped separate kitchen.
- · Bathroom.

Elevation









Modular Building Typologies

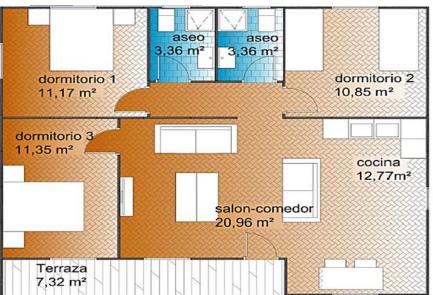
Type C Social Housing

Size approximate: 84

m2

PURE BLOK **

Modular building system



DESCRIPCIÓN DEL KIT DE VIVIENDA

- Paneles verticales de poliuretano de alta densidad y baja conductividad térmica, de espesor 60mm
- · Puertas interiores de melamina blanca
- Cubierta de chapa metálica de 0,5mm de espesor
- Ventanas con carpintería de aluminio y cristal 4|6|4
- Mobiliario de cocina de melamina con fregadero, grifo y termo de 501 incluidos
- Baños completos con saneamiento en PVC, distribución en PEX y equipamiento en porcelana sanitaria. Inodoro con tapa, lavabo con pie y plato de ducha incluidos.

DESCRIPCIÓN

VIVIENDA SOCIAL BÁSICA T3 - 84 m2

- · 3 habitaciones
- · 1 cocina totalmente equipada
- · 1 sala comedor
- · 2 baños totalmente equipados
- 1 porche cubierto

Desde 21.670eur







Modular Building Turnkey services



TURNKEY SERVICES

- HOUSE BUILDING
- PROJECT DEVELOPMENT

Modular building system

ONSITE ASSEMBLY





ADDED-VALUE PRODUCTS AND SERVICES

- LEISURE (HOTELS, SPORTS CENTRES, SOCIAL AREAS, ETC.)
- COMMERCIAL PREMISES (SHOPS, RESTAURANTS, WAREHOUSES...)
- NON-RESIDENTIAL AREAS (SCHOOLS, HOSPITALS...)
- URBAN PLANNING AND SERVICES







Modular Building - Certifications



The sandwich panels used in the Pureblok construction system are the ideal solution for substituting traditional building materials.

Their density and excellent energy efficiency are the result of years of R&D and permit a high level of energy saving. These panels are made entirely in Europe in the Purever group's own factories, which have ISO9001 quality certification.

These panels have been tested, both nationally and internationally, to assess their excellent characteristics. They have received the necessary certification in every aspect of the standard and have proved to have the necessary technical characteristics in seismic, wind and fire studies.

Pureblok panels have been certified by the following companies and institutions.





















Modular Building – Our achieved projects

HAITI (2010-2012) – More than 3.000 houses and buildings for earthquake rebuild











Modular Building – Our achieved projects











Modular Building – Our achieved projects

FRANCE (2017) – Residential condominium









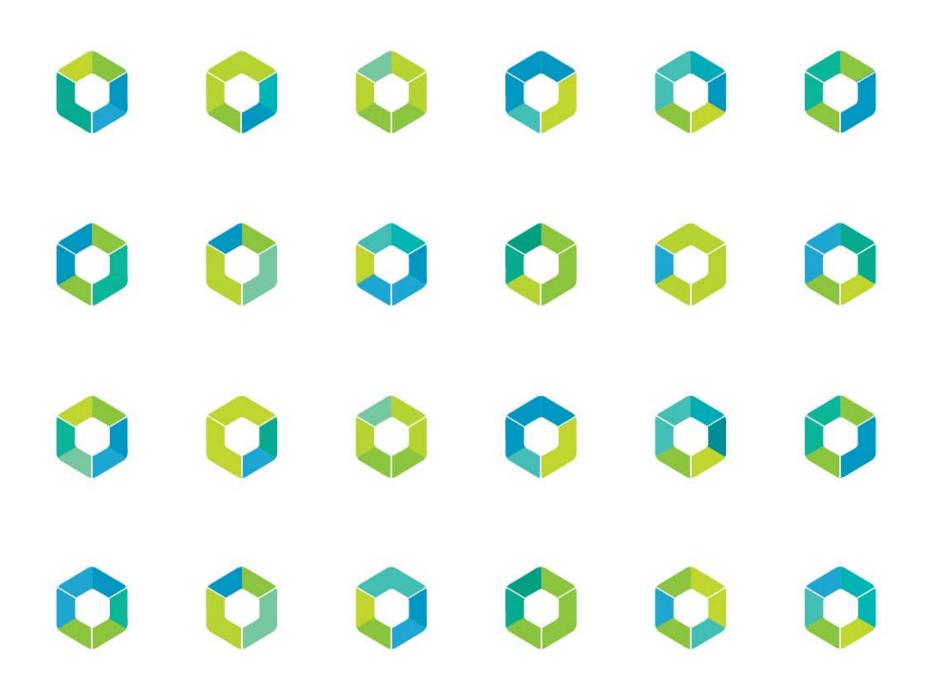


Modular Building – Our achieved projects



SPAIN (2015-2017) – several houses premium





Purever Brands.



DAGARD

dagard.com



PUREVER TECH

purevertech.net



PUREVER

pureverinsulation.com

PURE BLOK Modular building system





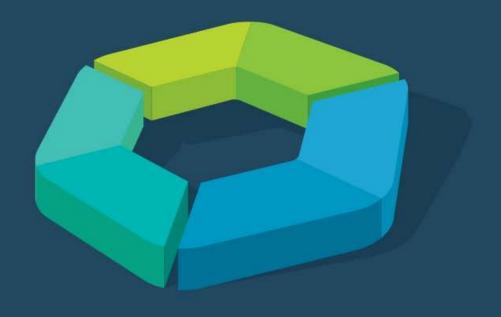
portiso.com



coolblok.net







purever.com



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Protecting Life



National Translations of Euroclasses for Reaction to Fire

(Based om CEPMC doc FWG 04/035. Updated within FSUW network 2006)

1. Main class (except floorings)

Country	National Classification	EU Classification	Implementation	Notes	Check 2006
Austria	Class A	A1-A2-part of B	Reaction to fire classes	Önorm 3806 updated and issued 2005-07-01. No direct relation between national and EU classes	Yes
	Class B1	B-C-D-part of E	(incl smoke and		
	Class B2	Part of C-D-E	droplets) adopted, but		
	Class B3	F	not implemented yet.		
Belgium	A0	A2-s1	No decision is taken by	It seems as Belgium will follow	Yes
- 8	A1	B-s3 or C-s2	the Belgian ministry	the 'German approach' and not	
	A2	C-s3		make a translation.	
	A3	D-s3		* It is under discussion whether the general requirement of E/E-d2 will	
	A4	F *		not be introduced.	
Czech	A	A1, A2	No implementation yet	EC decision adopted July 2002	Yes
Republic	oublic B	В		ČSN EN 13501-1 and ČSN 73 0810	
1	C1	С			
	C2	D			
	C3	E or F			
Denmark	Non-combustible material	Material class A2-s1,d0	Change in building regulations 1 June 2004		Yes
	Class A material	Material class B-s1,d0			
	Class B material	Material class D-s2,d2			
	Unclassified	All lower classes			
Estonia	Non-combustible	A1, A2	New regulations in		Yes
	Class V 1/I	B-s1,d0	force 1 st January 2005		
	Class V 1/II and 1/-	C-s2,d1			
	Class V 2/-	D-s2,d2			
	Class V -/-	F			
Finland	Non-combustible (in fire walls)	A1	New regulations in	B-s1,d0 for building materials used	Yes
	Non-combustible	A2-s1,d0	force 1 st July 2002.	in external walls in buildings of class P1.	
	Nearly non-combustible	A2-s1,d0/B-s1,d0 (See Notes)	National classes are		
	Lining class 1/I	B-s1,d0	valid until the end of		
	Lining class 1/II and 1/-	C-s2,d1	2006.		
	Lining class 2/-	D-s2,d2			
	Lining class -/-	F			

Country	National Classification	EU Classification	Implementation	Notes	Check 2006
France	Non-Combustible	A1	Effective March 2003,		Yes
	M0	A2-s1,d0	Annex 4 to decision 31		
	M1	A2-s1,d1; A2-s2,d0; A2-s3,d1	December 2002		
		B-s1,d0; B-s2,d1; B-s3			
	M2	C-s1,d0; C-s2,d1; C-s3			
	M3	D-s1,d0			
	M4 (non gouttant)	D-s2,d1; D-s3			
	M4	All classes other than E-d2 & F			
	Not classified	E-d2; F			
Germany	A1/A2 Nichtbrennbar	A1; A2-s1,d0	Implementation not	Official DIBt announcement in	Yes
	<u>B1</u> Schwerentflammbar/No smoke, no droplets	B-s1,d0; C-s1,d0	clear	January 2002	
	Schwerentflammbar/Smoke, no droplets	B-s3,d0; C-s3,d0			
	Schwerentflammbar/No smoke, droplets	B-s1,d2; C-s1,d2			
	Schwerentflammbar/Smoke & droplets	B-s3,d2; C-s3,d2			
	B2 Normalentflammbar/Smoke, no droplets	D-s3,d0; E			
	Normalentflammbar/Smoke & droplets	D-s3,d2; E-d2			
	B3 Leichtentflammbar	F			
Greece			No implementation yet		Yes
Hungary	A1 (non combustible)		New regulations under	The 2/2002 (I.23.) BM Ministerial	Yes
	A2 (quasi non combustible)		elaboration.	Decree dealing with fire issues has	
	B1 (hard combustible)		Deadline Jan. 2007	been implemented into the national legislation. No work is going on at	
	B2 (easy combustible)			this time concerning translation of	
	B3 (easy combustible)		******	the national classes.	
	C0 (no melting)		******		
	C1 (melting, no droplets)				
	C2 (burning droplets/ignition)				
	F0 (no smoke)				
	F1 (moderate smoke)				
	F2 (strongly smoke products)				
	12 (sacingly smoke products)				

Country	National Classification	EU Classification	Implementation	Notes	Check 2006
Iceland	Non-combustible	A2-s1,d0	Partly implemented.	The class 'Unclassified' does not exists in official documents. Products not achieving at least Class B are not permitted to be used unprotected in buildings	Yes
	Class A	B-s1,d0	Implementation to be		
	Class B	D-s2,d0	completed in 2006		
	Unclassified	All other products			
Ireland	Non-Combustible	A1 without further testing	Implemented by	The National Classification was based on the BS 476.	Yes
	Limited Combustible	A2-s3,d2	amendment to the		
	Class 0	B-s3,d2	Building Regulations in		
	Class 1	C-s3,d2	2006.		
	Class 3	D-s3,d2			
Italy	Class 0	A1	Two different drafts are	Fire was not covered in the new	Yes
•	Wall : Class I	A2-s1/s3,d0/d1; B-s1/s2,d0/d1	for discussion, no	building design regulation (Sept 2005). Decree of Ministry 15/3/2005 Requirement of reaction to the fire of the products from construction installed in activity disciplined from specific technical dispositions of prevention fires based on the European system of classification.	
	Class II	A2-s1/s3,d2; B-s3,d0/d1; B-s1/s3,d2; C-s1/s2,d0; C-s1/s2,d1	decision is taken.		
	Class III	C-s3,d0/d1; C-s1/s3,d2; D-s1/s2,d0; D-s1/s2,d1			
	Ceiling: Class I	A2-s1/s3,d0; A2-s1/s3,d1; B-s1/s2,d0			
	Class II	B-s3,d0; B-s1/s3,d1; C-s1/s2,d0			
	Class III	C-s3,d0; C-s1/s3,d1; D-s1/s2,d0			
Latvia	Non – combustible	A1	New building code with	The comparison is only for information; it is not officially approved yet.	Yes
	Hardly combustible	A2, B	Euroclasses is in		
	Combustible	C, D, E	preparation process.		
	Hardly inflammable (textiles)				
Nether-	Non Combustible	A1	Publication on the	* Depend on application	Yes
lands	Class 1	A2-s2 or B-s2 *	Dutch Off J June 2003		
	Class 2	B-s2 or C-s2 *	NEN-EN 13501-1 +		
	Class 3	C-s2	New one end 2005		
	Class 4	D-s2			
Norway	Non- and limited combustible	A2-s1,d0	Publication 14 th May		Yes
-	Lining class In 1 (internal)	B-s1,d0	2003.		
	Lining class In 2 (internal)	D-s2,d0			
	Lining class Ut 1 (external)	B-s3,d0			
	Lining class Ut 2 (external)	D-s3,d0			

Country	National Classific	cation	EU Classification	Implementation	Notes	Check 2006
Poland	Non combustible		A1 & A2-s1/2/3,d0	New regulation		Yes
	Non ignitable		A2-s1/2/3,d1/2 & B	expected 2006/2007		
	Hardly ignitable		C and D-s1,d0/1/2			
	Easily ignitable		D-s2/3 and E and E-d2			
		Supplementary designation	gnation			
		Non dripping	A1; A2-s1-3,d0; B-s1-3,d0; C-s1-3,d0; D-s1-3,d0			
		Self extinguishing	E			
		Intensive smoke	A2-s3,d0-2;B-s3,d0-2; C-			
		production	s3,d0-2; D-s3,d0-2; E; E-d2			
Portugal	M0	•	A1;A2-s1,d0	No decision is taken by	New versions of the Regulations	Yes
C	M1		A2,d0; B,d0		are ready but have not been	
	M2		C,d0; C,d1 and C-s3		officially approved;	
	M3		D,d0;D-d1	No demands for s. A2-s1,d0	No demands for smoke except for	
	M4		A2,d2;B,d2;C,d2;D,d2; E,d2	l AZ	712-51, u 0	
	Not classified		F			
Slovakia	A – non combustible		A1	Implementation as	Translation valid up to the end	Yes
	В		A2	EN 13501-1: 2004. Additional sub-classes	2007 or to the end of DOW of	
	C1		В		particular hEN (if relevant)	
	C2		C, D			
	C3		E, F	are used		
Slovenia	Non-Combustible		A1 and A2	Implementation 2005 No dire	No direct translation between new	Yes
	Class 1		B or C	Additional sub-classes	and old classes, just a comparison.	
	Class 2		-	are used		
	Class 3		D or E			
	Class 4		F			
Spain	M0		A1 or A2-s1,d0	Mandatory	RD 312/2005 of 18 th March 2005,	Yes
-	M1		B-s3,d0	Implementation	published 2 nd April 2005.	
	M2		C-s3,d0	28.09.06	RD 314/2006 of 17 th March 2006, published 28 th March 2006	
	M3		D-s3,d0			
	M4		-	_		

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Country	National Classification	EU Classification	Implementation	Notes	Check 2006
Sweden	Non-combustible	A2-s1,d0	Implementation		Yes
	Class I	B-s1,d0	October 2002		
	Class II	C-s2,d0			
	Class III	D-s2,d0			
Switzer- land	Combustibility: 6 Non combustible 6q Quasi non-combustible 5 Hard combustible at 200 °c 4 Normal combustible 3 Easy combustible Smoke: - A lot of smoke - Smoke - A little bit smoke	All EU classification only for trade products, but not for use in building	EU classification will be implemented in the building codes perhaps 2008-2010.	There is no transformation between Swiss and EU classification, Every building product must have Swiss classification for combustibility and smoke	Yes
United Kingdom (England and Wales)	Non-Combustible Limited Combustible Class 0 Class 1 Class 3	A1 (provision for non testing) A2-s3,d2 or better B-s3,d2 or better C-s3,d2 or better D-s3,d0 or better	Implementation with the amendment 2002 to the Building regulations	The National classifications do not automatically equate with the equivalent classifications. Therefore products cannot typically assume a European class, unless they have been tested. For walls and ceilings.	Yes
United Kingdom	Non Combustible	A1 or A2 (-s3,d2) (provision for non testing)	Implemented May 2006	For walls and ceilings.	Yes
(Scotland)	Class 0	B-s3,d2	_		
	Class 1	C-s3,d2	-		
	Class 2/3	D-s3,d2			

Processing laboratory



Cold store





Processing laboratory





Route du stade - 23600 Boussac - France T. +33 (0) 555 82 40 00 - F. +33(0) 555 65 18 54 info@dagard.com - www.dagard.com





Production facility



Processing laboratory



Your distributor

Your partner for construction of refrigerating warehouses and isothermal enclosures









Dagard, french manufacturer for more than 60 years with 40 years presence and know-how on the other continents.

On a site of 9 hectares, we employ more than 400 employees, we design and manufacture industrial solutions for realization of refrigerating warehouses and isothermal enclosures.

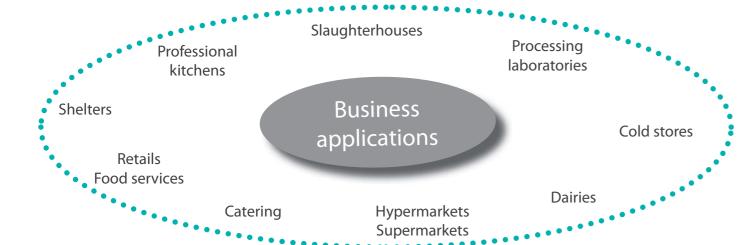


For customers involved in food industries, processing of raw materials, food processing, storage and logistics, we deliver installations incorporating all necessary partitions from floor to roof: walls, ceilings, doors, glazing, cold rooms, refrigerating equipment and specific products.

















Dagard realizes your custom-made project

Integrated engineering
50 technicians and engineers design your
custom-made project.



Industrial production Quality assurance



Logistic
Shipment according to the incoterm of your choice



Supervision Installation

Supply Our strength Commissioning

Dagard provides a global offer from the design to the commissioning of your project.

Advising and design Supervision and site project management



Installation by approved teams



Commissioning and after-sales





Refrigeration cells Positive or negative temperatures - with or without floor- with or without refrigerating unit - isothermal hinged door - small dimensions ...

Toundra

th.60 and 100 mm ht 185.5 and 203 cm with or without floor + or - temperatures



Flexible Effective Economic Strong



th.60 and 100 mm ht 185.5 and 203 cm with floor + or - temperatures

Easy Bloc

Optima

th.80 mm ht 200 and 230 cm with floor + or - temperatures



Compact Strong Economic Aesthetic



th.60 mm ht 185.5 cm with floor temperatures

Le Coin Fraîcheur

Cold rooms Positive or negative temperatures - can be partitioned or coupled - isothermal hinged or sliding doors - semi insulated service or swinging doors.

Taïga

th .60-100 mm ht 203-223-243 cm with or without floor + or - temperatures





Modular
Can be partitioned
Can be coupled
Open-ended





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th.60-100-150 mm ht 201.5-221.5-241.5 cm with or without floor + or - temperatures

Europa

A same conception for refrigeration cells and cold rooms :

- partitions and ceilings: panels by modules of 20 cm, iceberg white (close RAL 9010) powder-coated smooth steel facings high density polyurethane foam core, HCFC-free.
- standard floor: plywood 9 mm + phenolic resin with anti-skid hexagonal shape.

Many options

- floor: PVC-coated aluminium reinforced plate (th. 2 or 4 mm) on standard floor (for negative temperature only)- stainless steel reinforced floor
- panels and/or doors facings: stainless steel, PET, grey lacquered steel (close RAL 9006,
- fireproof foam class B-s2,d0
- accessories : shelvings refrigerating units strip curtains access ramps...

Discover all cold rooms and refrigeration cells ranges



Refrigeration cells

Easy Bloc



Complete
High Performances
Competitive
Strong





Easy Bloc cells have all the advantages of Toundra cells and are equipped with an efficient cooling unit. They are available in 2 heights. Their design allows to install U shape shelvings from dimension 160 cm, and optimises the storage.

On the "depth side", a panel with same width as door frame one, allows permutation of door location on site (according to dimensions, take care of shelvings).

The door is totally reversible (right/left), you select once installing. External face of the door is in PET non scratching and corrosion resistant for long term use.

Reduce width panels are easy to manipulate, even in narrow premises, and quick to install. Less than 2 hours required for 2 persons to install a cell.

	Thickness 60 mm	Thickness 100 mm	
Current use	Positive temperatures	Negative temperatures until -18°C	
Inside height 185,5 cm	WITH		
Inside height 203 cm	WITH	WITH floor	
Inside dimensions Length x width	from 143 x 123 cm to 203 x 203 cm by module of 20 cm		
Outside height WITH floor	inside height + 12 cm (excluding floor bearers)	inside height + 26 cm (including floor bearers ht 6 cm)	
Outside dimensions Length x width	inside dimensions + 12 cm	inside dimensions + 20 cm	

Partitions and ceiling consist in panels with camlocks

- Iceberg white (close RAL 9010) powder-coated smooth steel
- Standard polyurethane foam core, High density, HCFC-free Option: B,s2-d0
- Thermal conductivity $\lambda = 0.023 \text{ W/m.K}$
- Density 40 kg/m³
- Uc value: 0,37 W/m².K in thk. 60 mm
 Uc value: 0,22 W/m².K in thk. 100 mm

Floors consist in panels with camlocks

• Thickness 60 or 100 mm

• Thickness 60 or 100 mm

- Lower facing : lacquered steel
- Upper facing: plywood 9 mm + phenolic resin with anti-skid hexagonal shape.
 (No rolling load).
- High density polyurethane foam core, HCFC-free

Junctions

- Inside: integrated rounded angles, radius 15 mm
- Outside: rounded angles and angle corners in the same colours as the handle, easily washable.



Panel



Phenolic resin



Integrated rounded angles



Refrigerating unit

The refrigerating unit is supported by a special panel made in factory (locking recesses, hole for the run-off of condensation water), integrating in negative temperature a pressure compensation valve.

A choice of 6 models:

- 3 for positive temperature
- 3 for negative temperature

For optimal performance of the unit, we strongly advise that a space of roughly 40 cm be left above the refrigeration unit and/or that this room be mounted in well-ventilated premises.

Isothermal hinged doors

- 185 x 70 cm reversible for cells of height 185,5 cm 203 x 70 cm reversible for cells of height 203 cm
- \bullet Leaf of thickness 60 mm : 2 sides in white PET 55 μm scratch and corrosion resistant
- Key lock with inside safety opening and striking plate with electrical contact to light the room and stop cooling once opening the door.
- Heating frame in negative temperature
- Off-centered free passage to optimise space for frames 120 cm wide / centered free passage for frames 100 cm wide
- Door frame with integrated tubes for passage of cables



Refrigerating unit



Hinged door



Striking plate

Basic equipment for cells of thickness 100 mm



- \bullet Ventilation rafters : ht 6 x 4 cm. Can be placed in direction of height or width.
- Pressure relief valve

For negative cold rooms exceeding a volume of $10 \, \text{m}^3$, warning devices are obligatory.

Options

• Shelvings 3 or 4 levels, maxi. load per level 120 kg, depth "400", L or U configuration according to the dimensions of the cell.

(1 reduced height side 146,5 cm to allow storage under evaporator).

Ventilation rafters in thickness 60 mm

On request

•On 120 cm frame, hinged door with reduced off-centered free passage 62 cm width.



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Customised Environments

See the other lines of cold rooms and refrigeration cells











Walk-in cold rooms

Europa



Modular
Can be partitioned
Can be coupled
Open-ended





Europa cold rooms can be partitioned or coupled in different thicknesses and heights in order to realise either very simple or very complex configurations. They are expandible. They are dedicated for all commercial or industrial applications.

As each project is specific, we propose a full range of doors: hinged or sliding insulated doors, service doors, swinging doors. As doors are subject to hard request, they are designed for long term use, stringent working atmosphere and strong cleaning

	Thickness 60 mm	Thickness 100 mm	Thickness 150 mm	
Current use	Positive temperatures	Negative temperatures until -25°C	Negative temperatures until -40°C (frozen products)	
Inside height	201,5 cm - 221,5 cm - 241,5 cm for rooms 201,5 cm - 221,5 cm - 241,5 cm - 281,5 cm - 321,5 cm.			
Inside dimensions Length x width	from 80 x 80 cm to 600 x 960 cm (module 20 cm up to 400 cm, module 40 cm thereafter)		from 80 x 80 cm to 600 x 960 cm (module 40 cm)	
Outside height WITHOUT floor out of omega 20 cm high	Inside height + 6 cm	Inside height + 10 cm		
Outside height WITH floor out of omega 20 cm high	Inside height + 12 cm (excluding floor bearers)	Inside height + 26 cm (including floor bearers ht 6 cm)	Inside height + 36 cm (including floor bearers ht 6 cm)	
Outside dimensions Length x width	Inside dimensions + 12 cm	Inside dimensions + 20 cm	Inside dimensions + 30 cm	

Partitions and ceiling consist in panels with camlocks of thickness 60, 100 or 150 mm, with iceberg white (close RAL 9010) powder-coated smooth steel facings and high density polyurethane foam core, HCFC-free. Other coatings in option (stainless steel, PVC, PET, grey lacquered steel (close RAL 9006)).

• Standard polyurethane foam core, High density, HCFC-free

Option: B,s2-d0

• Thermal conductivity $\lambda = 0.023 \text{ W/m.K}$

• Density 40 kg/m³

• Uc value: 0,37 W/m².K in thk. 60 mm Uc value: 0.22 W/m².K in thk. 100 mm Uc value: 0.15 W/m².K in thk. 150 mm

Floors consist in panels with camlocks, thickness 60, 100 or 150 mm with high density polyurethane foam core HCFC-free, lower facing in lacquered steel and upper facing :

- Standard: plywood 9 mm + phenolic resin with anti-skid hexagonal shape. (No rolling load).
- PVC-coated floor: grey PVC-coated sheet 6/10th bonded on plywood 10 mm
- Non slipping aluminium reinforced plate (thk. 2 or 4 mm) on standard floor (for negative temperature only)
- Stainless steel reinforced floor: embossed stainless steel 6/10th glued to CTBX plywood reinforced with steel plate.

Tellioreed with steet plate.					
Floor panels	Udl load	Concentrated static load	Dynamic load on carriage with 4 ribber coated wheels		
Standard floor	3 000 kg/m²	400 kg/60 cm ²	No rolling load		
PVC-coated floor	3 000 kg/m²	400 kg/60 cm ²	Small trolleys like Rolls		
2 mm aluminium reinforced plate	4 000 kg/m²	800 kg/60 cm ²	800 kg		
4 mm aluminium reinforced plate	4 000 kg/m²	1000 kg/60 cm ²	1000 kg		
Stainless steel reinforced floor	4 000 kg/m²	500 kg/60 cm ²	800 kg		

Panel



Floors



Phenolic resin



PVC-coated floor



plate



Stainless steel

Junctions:



Doors types

Insulated hinged door

- Leaf of thickness 60 mm in positive and 100 mm in negative
- 2 sides in white PET 55 μm scratch and corrosion resistant
- Key lock with inside safety opening and striking plate with electrical contact to light the room and stop cooling once opening the door.
- Door frame with tubes for passage of cables
- Heater tape for negative temperature.

Insulated sliding door

- Leaf of thickness 60 mm in positive and 120 mm in negative
- White smooth lacquered steel facings
- Aluminium rail
- Inside and outside level handles
- Internal PVC protection and external stainless steel rounded protection
- Door frame with thermal bridge break
- Heater tape for negative temperature

Service door

- Leaf of thickness 40 mm
- White smooth lacquered steel facings
- Inside and outside handles in white PVC

Swinging door

- Leaf of thickness 40 mm
- White smooth lacquered steel facings
- Anti-finger pinch seal on edge of door
- Vision panel 60 x 30 cm

Option: for powder-coated steel leaf, colour according to the chart.



Options

Partitioned rooms

• Shelvings 3 or 4 levels, maxi. load per level 120 kg, depth "400" or "500", straight, L or U configuration according to the dimensions of the cell

Coupled rooms

- Racks
- Ventilation rafters : ht. 6 x 4 cm. Can be placed in direction of height or width.
- Strip curtains
- Finishing accessories : corner profiles, skirtings, handrails
- Pressure relief valves
- Access ramps



Handrail



Corner profiles



Skirting



For negative cold rooms exceeding a volume of 10 m³, warning devices are obligatory.

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Hinged door



Sliding door



Service door



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Customised Environments

See the other lines of cold rooms and refrigeration cells











Refrigeration cells

Optima



Flexible

Effective

Economic

Strong





The thickness 80 mm of OPTIMA cells allows to use them either at positive or negative temperatures. The new design without horizontal angles procures high aesthetics and saves significant time for installation. The «calepinage» allows the installation of U shape shelvings from the width 160 cm, in order to optimise the filling of the internal cell volume.

On the depth side of the cell a panel with the same width of the doorframe allows to permute the location of the door on any side (according to dimensions, take care of shelving's dimensions). The door for 2 m high cells is perfectly reversible (left/right), once can choose the opening direction during installation. For 2,3 m high cell, the door is delivered right hinged but can be easily modified on site. The external door cladding is a PET complex, corrosion and chocks resistant, for long duration of the cell. Installation of a cell requires less than one hour for two persons.

	Thickness 80 With floor		
Current use	positive and negative temperatures		
Inside height 200 cm Inside dimensions Length x width	120 x 120 cm to 240 x 320 cm by module of 20 cm		
Inside height 230 cm Inside dimensions Length x width	120 x 160 cm to 240 x 320 cm by module of 20 cm		
Outside height	inside height + 16 cm (excluding floor bearers)		
Outside dimensions Lenath x width	inside dimensions + 16 cm		

Partitions and ceiling consist in panels with camlocks

- Thickness 80 mm
- Iceberg white (close RAL 9010) powder-coated smooth steel
- Standard polyurethane foam core, High density, HCFC-free Option: B,s2-d0
- Thermal conductivity $\lambda = 0.023$ W/m.K
- Density 40 kg/m³
- Uc value: 0,28 W/m².K

Floors consist in panels with camlocks

- Thickness 80 mm
- Lower facing : lacquered steel
- Upper facing: plywood 9 mm + phenolic resin with anti-skid hexagonal shape. (**No rolling load**).
- High density polyurethane foam core, HCFC-free

Junctions

- \bullet 80 x 80 mm white (close to RAL9010) PVC angles profiles (filled with polyurethane for negative temperature)
- Connection between floor and walls or walls and ceiling by direct camlocks.



Panel



Phenolic resin



Isothermal hinged doors

- 200 x 80 cm reversible for cells of height 200 cm right hinged for cells of height 230 cm with possibility to change on site
- \bullet Door leaf 80 mm thick, 2 sides in white PET 55 μm scratch and corrosion resistant
- Key lock with inside safety opening, 521 Dagard handle (without electric contact)
- Heating frame in negative temperature
- Door-frame with integrated tubes for passage of cables



Hinged door

Options

- Shelvings 3 or 4 levels, maxi. load per level 120 kg, depth "400", L or U configuration according to the dimensions of the cell. (1 reduced height side 146,5 cm to allow storage under evaporator).
- Striking plate with electrical contact to order light and stop cooling once opening the door
- Pressure relief valve
- Ventilation rafters : ht 6 x 4 cm. Can be placed in direction of height or width.



Ventilation rafters







contact

Refrigerating units:

Total freedom of the choice of the cooling equipment according to your available space

- Ceiling assembly group : walls totally free (optional on our basic model)
- Wall assembly group : practical and not cumbersome in height (optional on our basic model)





Ceiling assembly group

Wall assembly group

For negative cold rooms exceeding a volume of 10 m³, warning devices are obligatory.

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Customised Environments

See the other lines of cold rooms and refrigeration cells











Walk-in cold rooms

Taïga



Can be partitioned
Can be coupled
Flexible
Aesthetic





Taïga cold rooms are designed to fulfill any environment, use or installation requirement. With or without floor, they are expandible in 3 directions, they can be partitioned or coupled (thickness 60 mm, same height and depth).

Integrated rounded connections allow easy and quick cleaning, in accordance to hygiene rules.

To match all needs, we propose a full range of doors : hinged or sliding insulated doors, service doors, swinging doors.

	Thickness 60 mm	Thickness 100 mm	
Current use	Positive temperatures	Negative temperatures until -25°C	
Inside height	203 cm - 223 cm - 243 cm for rooms with module 20 cm 203 cm - 223 cm - 243 cm - 283 cm - 323 cm for rooms with module 40 cm		
Inside dimensions Length x width	from 83 x 83 cm to 403 x 603 cm (module 20 cm until 400 cm, module 40 cm thereafte		
Outside height WITHOUT floor out of omega 20 cm high	Inside height + 6 cm	Inside height + 10 cm	
Outside height WITH floor out of omega 20 cm high	Inside height + 12 cm (excluding floor bearers)	Inside height + 26 cm (including floor bearers ht 6 cm)	
Outside dimensions Length x width	Inside dimensions + 12 cm	Inside dimensions + 20 cm	

<u>Partitions and ceiling</u> consist in panels with camlocks of thickness 60 or 100 mm, with iceberg white (close RAL 9010) powder-coated smooth steel facings and high density polyurethane foam core, HCFC-free. Other coatings in option (stainless steel, PVC, PET, grey lacquered steel (close RAL 9006)).

 Standard polyurethane foam core, High density, HCFC-free Option: B,s2-d0

• Thermal conductivity $\lambda = 0.023$ W/m.K

• Density 40 kg/m³

Uc value: 0,37 W/m².K in thk. 60 mm
 Uc value: 0,22 W/m².K in thk. 100 mm

<u>Floors</u> consist in panels with camlocks, thickness 60 or 100 mm with high density polyurethane foam core HCFC-free, lower facing in lacquered steel and upper facing :

• Standard: plywood 9 mm + phenolic resin with anti-skid hexagonal shape. (No rolling load).

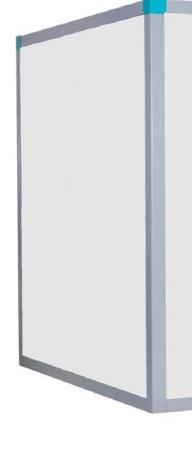
• Option :

- PVC-coated floor: grey PVC-coated sheet 6/10th bonded on plywood 10 mm
- Non slipping aluminium reinforced plate (thk. 2 or 4 mm) on standard floor (for negative temperature only)
- Stainless steel reinforced floor : embossed stainless steel $6/10^{th}$ glued to CTBX plywood reinforced with steel plate.

Floor panels	Udl load	Concentrated static load	Dynamic load on carriage with 4 ribber coated wheels
Standard floor	3 000 kg/m²	400 kg/60 cm ²	No rolling load
PVC-coated floor	3 000 kg/m²	400 kg/60 cm ²	Small trolleys like Rolls
2 mm aluminium reinforced plate	4 000 kg/m²	800 kg/60 cm ²	800 kg
4 mm aluminium reinforced plate	4 000 kg/m²	1000 kg/60 cm ²	1000 kg
Stainless steel reinforced floor	4 000 kg/m²	500 kg/60 cm ²	800 kg

Junctions

- Inside: integrated rounded angles, radius 15 mm
- Outside : rounded angles and angle corners in the same colours as the handle, easily washable.



Panel



Floors



Phenolic resin



PVC-coated floor



Aluminium plate



Stainless steel



Integrated rounded angles





Doors types

Insulated hinged door

- Leaf of thickness 60 mm in positive and 100 mm in negative
- 2 sides in white PET 55 μm scratch and corrosion resistant
- Key lock with inside safety opening and striking plate with electrical contact to light the room and stop cooling once opening the door.
- Doorframe with tubes for passage of cables
- Heater tape for negative temperature.

Insulated sliding door

- Leaf of thickness 60 mm in positive and 120 mm in negative
- · White smooth lacquered steel facings
- Aluminium rail
- Inside and outside level handles
- Internal PVC protection and external stainless steel rounded protection
- Doorframe with thermal bridge break
- Heater tape for negative temperature

Service door

- Leaf of thickness 40 mm
- White smooth lacquered steel facings
- Inside and outside handles in white PVC

Swinging door

- Leaf of thickness 40 mm
- White smooth lacquered steel facings
- · Anti-finger pinch seal on edge of door
- Vision panel 60 x 30 cm

Option: for powder-coated steel leaf, colour according to the chart.





Hinged door



Sliding door



Service door



Swinging door

Options

- \bullet Shelvings 3 or 4 levels, maxi. load per level 120 kg, depth "400" or "500", straight, L or U configuration according to the dimensions of the cell
- Racks
- \bullet Ventilation rafters : ht. 6 x 4 cm. Can be placed in direction of height or width.
- Strip curtains
- Finishing accessories : handrails
- Pressure relief valves
- · Access ramps



Handrail



Ventilation rafters



For negative cold rooms exceeding a volume of 10 m³, warning devices are obligatory.

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Customised Environments

See the other lines of cold rooms and refrigeration cells











Refrigeration cells

Toundra



Flexible

Effective

Economic

Strong





The Toundra refrigeration cells are offered in 246 configurations and fit any environment. The clever design allows, from 160 cm dimensions, to place U shape shelvings and optimises storage.

On the "depth side", a panel with same width as doorframe one, allows permutation of door location on site (according to dimensions, take care of shelvings).

For cells with floor, the door is totally reversible (right/left), you select once installing. External face of the door is in PET non scratching and corrosion resistant for long term use.

Reduced width panels are easy to manipulate, even in narrow premises, and quick to install. Less than 2 hours required for 2 persons to install a cell.

	Thickness 60 mm	Thickness 100 mm					
Current use	Positive temperatures	Negative temperatures until -25°C					
Inside height 185,5 cm	WITH floor						
Length x width	from 123 x 123 cm to 203 x 203 cm by module of 20 cm						
Inside height 203 cm	WITH or WITHOUT floor	WITH floor					
Length x width	from 123 x 123 cm to 243 x 243 cm by module of 20 cm						
Outside height WITH floor	inside height + 12 cm (excluding floor bearers)	inside height + 26 cm (including floor bearers ht 6 cm)					
Outside height WITHOUT floor	inside height + 6 cm	-					
Outside dimensions Length x width	inside dimensions + 12 cm	inside dimensions + 20 cm					

Partitions and ceiling consist in panels with camlocks

- Thickness 60 or 100 mm
- Iceberg white (close RAL 9010) powder-coated smooth steel
- High density polyurethane foam core, HCFC-free
- Standard polyurethane foam core, High density, HCFC-free Option: B,s2-d0
- Thermal conductivity $\lambda = 0.023 \text{ W/m.K}$
- Density 40 kg/m³
- Uc value: 0,37 W/m².K in thk. 60 mm
 Uc value: 0,22 W/m².K in thk. 100 mm

Floors consist in panels with camlocks

- Thickness 60 or 100 mm
- Lower facing : lacquered steel
- Upper facing: plywood 9 mm + phenolic resin with anti-skid hexagonal shape. (**No rolling load**).
- High density polyurethane foam core, HCFC-free

<u>Junctions</u>

- Inside: integrated rounded angles, radius 15 mm
- Outside: rounded angles and angle corners in the same colours as the handle, easily washable.



Panel



Phenolic resin



Integrated rounded angles



Isothermal hinged doors

• 185×70 cm reversible for cells of height 185,5 cm 203×70 cm reversible for cells of height 203 cm with floor

Opening side to be chosen for cells of height 203 cm without floor.

- \bullet Leaf of thickness 60 mm : 2 sides in white PET 55 μm scratch and corrosion resistant
- Key lock with inside safety opening and external striking plate to allow really neat free passage (no electrical switch)
- Heating frame in negative temperature
- Off-centered free passage to optimise space for frames
 120 cm wide / centered free passage for frames
 100 cm wide
- Doorframe with integrated tubes for passage of cables



Hinged door

Basic equipment for cells of thickness 100 mm

 \bullet Ventilation rafters : ht 6 x 4 cm. Can be placed in direction of height or width.



Options

- Shelvings 3 or 4 levels, maxi. load per level 120 kg, depth "400", L or U configuration according to the dimensions of the cell
- (1 reduced height side 146,5 cm to allow storage under evaporator).
- Striking plate with electrical contact to light the room and stop cooling once opening the door.
- Pressure relief valve
- Ventilation rafters in thickness 60 mm

For negative cold rooms exceeding a volume of 10 m^3 , warning devices are obligatory.



Chaile







Toundra Twin

On request

- On 120 cm frame, hinged door with reduced off-centered free passage 62 cm width.
- Toundra Twin : coupled Toundra in thickness 60 mm

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Route du stade - 23600 Boussac - France Tél.+33(0)555.82.40.00 - Fax.+33(0)555.65.18.54 www.dagard.com - info@dagard.com



Reversible glass door

extra flat doorstep

Reversible glass door for Toundra - Easy Bloc cells and walk-in cold rooms Taïga - Europa, positive temperature.



Characteristics

Double glazing 4-12-4 on anodized framework- studsmagnetic gasket - anti condensation heating cable fixed handle on full the height.

Extra flat doorstep for pedestrian or small trolleys. Automatic self closing system (adjustable tension of spring) with blocking at 90 °.

Assembly in factory on an injected frame thickness 60 mm, width 1000 or 1200 instead of the full door Right hand opening - reversible on site.

Clear openings:

1800 x 608 or 1975 x 608 (for cells) 1845x 908 (for walk-in cold rooms)







Dimensions

	on cells ht :	1855 or2030	on walk-in cold rooms ht 2015 or 2030
clear opening (mm)	1800 x 608	1975x608	1845 x 908
	1855 x 1000	2030x1000	2015 x 1200
frame (mm)	or	or	or
	1855 x 1200	2030x1200	2030 x 1200

Frame and glass doors system

framework on 4 faces



The frame an glass doors allows the presentation and the collection of fresh products stored in a cold room.

It consists of an aluminum frame with 1 to 5 glass doors.

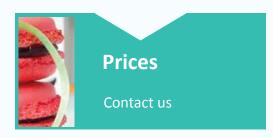
On **positive** température the frame is heating, on **negative** temperature leaves are heating too.

Options:

Vertical lighting,

Control of the heating systems for energy saving.





Characteristics

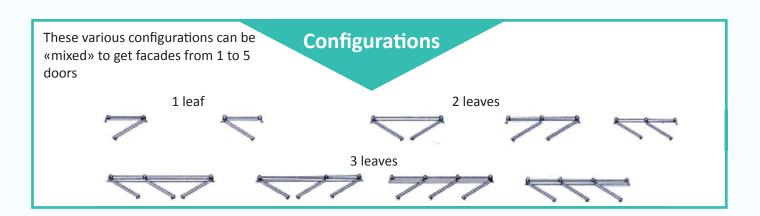
Doors on studs with automatic self closing system (adjustable tension of spring, blocking at 90 $^{\circ})$ Fixed handle full height.

Magnetic gasket on 4 faces.

The frame an glass door system can be installed on any insulating panels or on traditional structure.

Accessories for adaptation not supplied, to be defined according the structure.





Door leaf colour chart







Your distributor



Racks

The Dagard shark's bar rack is designed for small meat businesses for hanging up meat products of all types.

Assembly is fast and easy with its ready-to-assemble components.

2 other models are available : galvanized or stainless steel frame with hanging bars systematically in stainless steel.

Technical characteristics

Height: 215 cm

Dimensions:

Rack dimensions are adapted to cold rooms from 120 x 160 cm to 320 x 320 cm

Structure:

Galvanized frame racks are made up of uprights, upper bars and intermediary bars in galvanized steel with hanging bars in stainless steel.

All the components of stainless steel racks are made of stainless steel.

Connecting pieces are made of aluminum alloy.

Hanging bars:

With hooks or smooth, in stainless steel (50 x 10 mm)

Number of hooks: 6 per ml

Mounting:

Bars and uprights are cut to length with predrilled holes for ease of assembly.

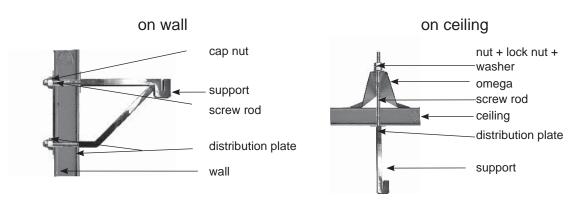
You are advise to build the rack on a concrete pavement in a room without floor.

We cannot guarantee the mechanical strength of our floor panels subjected to weights and loads on racks.

Admissible loads:

On one hook: 120 kg

On one bar: 350 kg on bar 2 ml



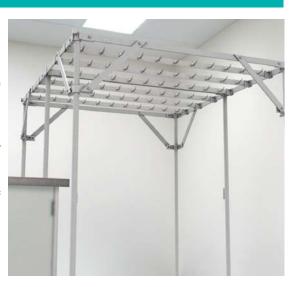
Hanging elements

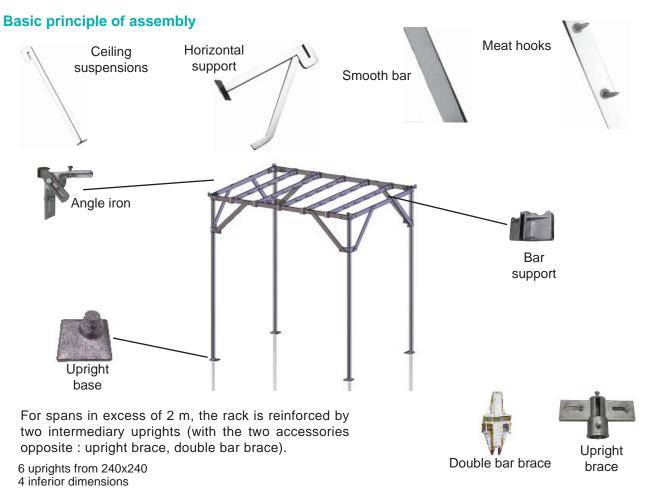
Ring hooks S-shaped hooks

To select best rack option for your needs (stainless steel or galvanized frame), please contact the competent veterinary authorities at the site of installation of the rack.

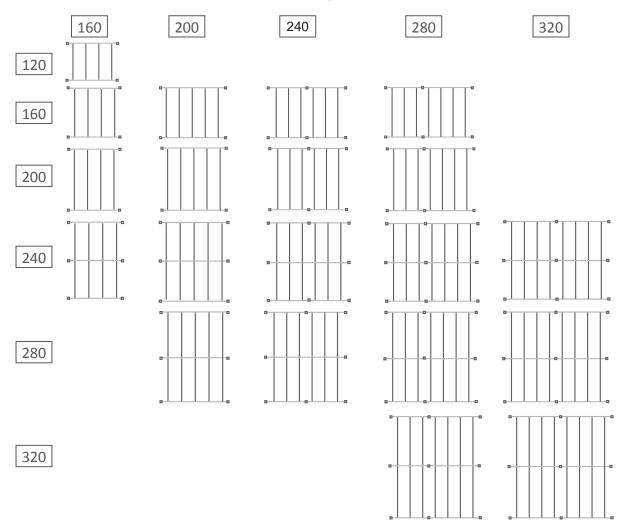
Liding hooks







Standard dimensions (other configurations : consult us)



Shelvings

Configured in line, L or U, shelvings make it possible to optimize the space of storage, in cold rooms. Easily dismountable, shelves are machine washable for a perfect hygiene.

Shelvings are composed of a structure (ladder and cladding rails) made of anodised Duralinox (class 15) on which are installed Polymer wire grid shelves, resisting to a temperature of -40° C.

The assembly by conical connection allows a fast assembly without tool as well as a great rigidity and solidity.



Technical characteristics

Height: 168,5 cm overall.

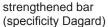
Depth: 36 mm or 46 mm (designation 400 and 500)

Levels length:

65 cm, 77 cm, 89 cm, 95 cm, 107 cm, 119 cm, 131 cm, 149 cm

Admissible loads:

or 120 kg per level if properly distributed that is 450 kg maxi between 2 ladders







Angle connecting piece on all the depth without post. Easy cleaning thanks to the movable wire grid shelves (dishwasher).



Leg adjustment by jack to correct floor horizontally imperfections. Adjustable levels: every 15 cm, no tools required.



Other variants on request: specific dimensions, Duralinox removable shelf, mobile shelvings, hanging shelvings.

Specific configuration for Easy Bloc cell

height 146,5 cm allowing storage under the refrigerating unit to optimise space.







Your distributor



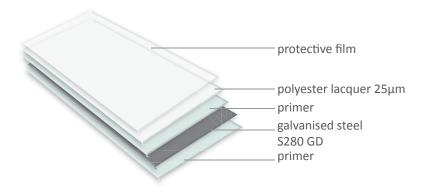
Polyester lacquered steel sheet 25 μm





The polyester lacquered steel sheet 25 μm is the Dagard standard.

- easy to clean
- good resistance to corrosion and to moisture.



Technical dat	:a						
	support	hot galvanized Z225 steel S280 GD (225g/m² of zinc for the 2 sides) or similar					
	facing (according to the standards XP P 34-	recto paint of average thickness 25 μm, consists of fixing primer (5 μm) with a finish in baked polyester powder coating (20 μm) protective film to remove after assembly					
	301 and EN 10169)	back (insulating side) • fixing primer from 5 to 7 μm					
	thickness	5/10 - 6/10 - 8/10					
description t	standard colour in thicknesses 5/10- 6/10 and 8/10	iceberg white (close to RAL 9010)					
	optional colours in thickness 6/10	pebble white (close to RAL 9002)					
		aluminium grey (close to RAL 9006)					
		sand (close to RAL 1015)					
		smooth					
	finishing	ribbed - width of rib 58 mm, pace of 116 mm, depth of rib 0.6 mm					
	8	micro ribbed - width 16 mm, pace of 32 mm, depth of rib 1.5 mm (only outside of the building or upper the ceiling)					
	inside	This sheet, rating IIIa , is recommended for inside environment until Ai3, (environment no aggressive, high humidity, with no intensive cleaning, and temperatures between -40 and 25°C).					
recommendations	outside	This sheet, rating III , is recommended for outside environment of rural type or unpolluted, urban or industrial or more, marine to a distance superior at 10 km from the sea.					

Polyester lacquered steel sheet 25 μm



Characteristics	Testing standards and conditions	Polyester lacquer 25 μm		
Category	XP P 34-301	IIIa		
Gloss	ISO 2813 (ECCA-T2) incidence 60°	30 ± 6%		
Shock resistance	ISO 6272 (ECCA-T5)	No loss of panel face adherence		
Adherence by bending	ISO 1519 (ECCA-T7)	3t		
Resistance to humidity	ISO 6270 (ECCA-T9)	≥ 1000 h		
Resistance to neutral salt spray	ISO 7253 (ECCA-T8)	≥ 360 h		
Chalk hardness	ISO 3270 (ECCA-T4)	Н		
Adherence to panel face (grid pattern)	ISO 2409			
Panel face resistance to heat	ISO 3270 (ECCA-T13)	100 h à 80°C ΔE ≤ 0,1		
Resistance to abrasion	ISO 7784	40 mg		
Reaction to fire	NF P 92-507	M0		
Surface resistivity	ASTM D257	10¹¹ Ω/□		

LA partitions





The LA partitions consisting of industrial insulated panels are designed for the installation of isothermal enclosures.

They meet different conditions of insulation, environment and mechanical toughness.

They can be used inside, for wall or ceiling for workshops, laboratories, corridors, offices... or outside as a cladding panel. (horizontal or vertical installation).

The easiness and rapidity of assembly, the adaptation to architecture and the possibility of later transformation are their major advantages compared with traditional structures.

Their rating of Pa2 is recognized by insurance companies.

Applications

LA partitions 40 mm thick are used for lining to comply with hygienic standards for old buildings or masonry walls.

The others thickness of this range, chosen according to work temperatures appropriate for food industries, (in positive cold rooms, stocking of cold in a positive and negative and tunnels of freezing) and mechanical resistance enable the partitioning or the realization of premises or buildings.

Characteristics

Width: 116 cm or 110 cm

Length and weight

Panel	LA 40	LA 60	LA 80	LA 100	LA 120	LA 140	LA 160	LA 180	LA 200	LA 220
Thickness (mm)	40	60	80	100	120	140	160	180	200	220
Length mini (m)	2,40		2,10							
Length maxi (m)	4,00	6,00	9,50	11,00	12,00	13,00				
Weight kg/m ² - 2 faces 5/10	9,6	10,4	11,2	12	12,8	13,6	14,4	15,2	16	16,8

Coefficient Uc (W/m².K) and R (m².K/W) values

 λ at + 10°C = 0,023 W/m.K, insulator's thickness = panel's thickness - 1 mm

Panel	LA 40	LA 60	LA 80	LA 100	LA 120	LA 140	LA 160	LA 180	LA 200	LA 220
Thickness (mm)	40	60	80	100	120	140	160	180	200	220
Uc in wall	0,536	0,366	0,277	0,223	0,187	0,161	0,141	0,126	0,113	0,103
R in wall	1,87	2,74	3,60	4,47	5,34	6,21	7,08	7,95	8,82	9,69

LA partitions



 λ at -10°C = 0,021 W/m.K, insulator's thickness = panel's thickness - 1 mm

Panel	LA 100	LA 120	LA 140	LA 160	LA 180	LA 200	LA 220
Thickness (mm)	100	120	140	160	180	200	220
Uc in wall	0,205	0,171	0,147	0,129	0,115	0,104	0,094
R in wall	4,88	5,84	6,79	7,74	8,69	9,65	10,60

Descript	ion							
		5/10 - 6/10	coated with a polyester lacquer 25 μm	basis				
	Z225 (225g/m²	8/10	coated with a polyester lacquer 25 µm					
	of zinc on the 2 sides)galvanized		coated with a PVDF lacquer 35 µm					
facings*	S280GD steel	6/10	coated with an anti bacterial laminated PVC film 150 μm					
racings	sheet or similar	0,10	coated with a complex of polyester lacquer and PET film with total thickness 55 μm .					
	304 stainless steel	6/10	Polish S4 (only 1 side)					
	504 Stalliless Steel	0/10	coated with a PVC+PET film of total thickness 130 μ m. (only 1 side)					
		5/10 - 6/10	iceberg white (close to RAL 9010)	basis				
colours*		8/10	iceberg white (close to RAL 9010)					
(on steel	polyester lacquer 25 μm		pebble white (close to RAL 9002)	ontional				
facing)	25 μπ	6/10	aluminium grey (close to RAL 9006)	optional				
			sand (close to RAL 1015)					
		smooth (insid	le and/or outside face of the panel)					
finishing*	steel	ribbed - widtl of the panel)	ribbed - width of rib 58 mm, pace of 116 mm, depth of rib 0.6 mm (inside and/or of the panel)					
		micro ribbed	- width 16 mm, pace of 32 mm, depth of rib 1.5 mm (only outside of	the building)				
	stainless steel	smooth (only	1 face)					
coro	polyisocyanurate ((PIR) foam wi	th a density of 40 kg/m³	basis				
core	polyisocyanurate ((PIR) FM foam	n with a density of 40 kg/m³	optional				
connecting system	The connection metal to metal specially studied for this type of panel insures a perfect tightness. The 40 mm thick panel is used for lining, its interlock is single. The interlock is double for panels thick 60 to 220 mm. Double interlock							
tight seal	length (on its 2 side According to the wo like silicone can be a in the connecting bo	s). ork and cleanin added betweer ottom, accordir	g conditions (no aggressive, intensive or very intensive), or the exhapanels instead of the polyethylene one. A butyl seal can complete ng to the ambiences.	ibition, a seal				

^{*} The facings can differ in appearance, in colours, and/or in thickness on the inside and outside faces. Adapt the coatings according to the environment and conditions.

Reports and approvals

Fire reaction: B-s1,d0

CE mark: Complied with NF EN 14509.

Class Pa2

CSTB Technical advice

FM global approval Standard 4880 for PIR FM foam

LA ceilings





The LA ceilings consisting of industrial insulated panels are designed for the installation of isothermal enclosures.

They meet different conditions of insulation, environment and mechanical toughness.

They can be used inside, for wall or ceiling for workshops, laboratories, corridors, offices... or outside as a cladding panel. (horizontal or vertical installation).

The easiness and rapidity of assembly, the adaptation to architecture and the possibility of later transformation are their major advantages compared with traditional structures.

Their rating of Pa2 is recognized by insurance companies.

Applications

The thickness of this range are chosen according to appropriate work temperatures for food industries, (in positive cold rooms, stocking of cold in a positive and negative and tunnels of freezing) and mechanical resistance.

Characteristics

Width: 116 cm or 110 cm

Length and weight

Panel	LA 60	LA 80	LA 100	LA 120	LA 140	LA 160	LA 180	LA 200	LA 220
Thickness (mm)	60	80	100	120	140	160	180	200	220
Length mini (m)		2,10							
Length maxi (m)	6,00	9,50	11,00	12,00	13,00				
Weight kg/m ² - 2 faces 5/10	10,4	11,2	12	12,8	13,6	14,4	15,2	16	16,8

Coefficient Uc (W/m2.K) and R (m2.K/W) values

 λ at + 10°C = 0,023 W/m.K, insulator's thickness = panel's thickness - 1 mm

Panel	LA 60	LA 80	LA 100	LA 120	LA 140	LA 160	LA 180	LA 200	LA 220
Thickness (mm)	60	80	100	120	140	160	180	200	220
Uc in ceiling	0,370	0,280	0,225	0,188	0,162	0,142	0,126	0,114	0,104
R in ceiling	2,71	3,57	4,44	5,31	6,18	7,05	7,92	8,79	9,66

LA ceilings



 λ at -10°C = 0,021 W/m.K, insulator's thickness = panel's thickness - 1 mm

Panel	LA 100	LA 120	LA 140	LA 160	LA 180	LA 200	LA 220
Thickness (mm)	100	120	140	160	180	200	220
Uc in ceiling	0,206	0,172	0,148	0,130	0,115	0,104	0,095
R in ceiling	4,85	5,81	6,76	7,71	8,66	9,62	10,57

Descript	ion							
		5/10 - 6/10	coated with a polyester lacquer 25 µm	basis				
	Z225 (225g/m²	8/10	coated with a polyester lacquer 25 µm					
	of zinc on the 2 sides)galvanized		coated with a PVDF lacquer 35 μm					
facings*	S280GD steel	6/10	coated with an anti bacterial laminated PVC film 150 μm					
14011150	sheet or similar	0,10	coated with a complex of polyester lacquer and PET film with a total thickness 55 $\mu \text{m}.$	optional				
	304 stainless steel	6/10	Polish S4 (only 1 side)					
	504 Stairness Steel	0/10	coated with a PVC+PET film of total thickness 130 µm. (only 1 side)					
		5/10 - 6/10	iceberg white (close to RAL 9010)	basis				
colours*	urs* 8/10 iceberg white (close to RAL 9010)		iceberg white (close to RAL 9010)					
(on steel	polyester lacquer 25 μm		pebble white (close to RAL 9002)	optional				
facing)		6/10	aluminium grey (close to RAL 9006)	Ориона				
			sand (close to RAL 1015)					
		smooth (insid	e and/or outside face of the panel)					
finishing*	steel	ribbed - width of the panel)	ribbed - width of rib $58\mathrm{mm}$, pace of $116\mathrm{mm}$, depth of rib $0.6\mathrm{mm}$ (inside and/or of the panel)					
IIIISIIIIIg		micro ribbed - width 16 mm, pace of 32 mm, depth of rib 1.5 mm (on top of the ceiling)						
	stainless steel	smooth (only	1 face)					
0010	polyisocyanurate	(PIR) foam wi	ith a density of 40 kg/m³	basis				
core	polyisocyanurate ((PIR) FM foam	with a density of 40 kg/	optional				
connecting system	type of panel insure	r lining, its interlock is	5 .					
	The continuity of th	ne vapour-barri	Double interlock er is carried out between each panel by 2 polyethylene seals, laid o					
tight seal	The continuity of the vapour-barrier is carried out between each panel by 2 polyethylene seals, laid on the panel length (on its 2 sides). According to the work and cleaning conditions (no aggressive, intensive or very intensive), or the exhibition, a seal like silicone can be added between panels instead of the polyethylene one. A butyl seal can complete the tightness in the connecting bottom, according to the ambiences.							

^{*} The facings can differ in appearance, in colours, and/or in thickness on the inside and outside faces. Adapt the coatings according to the environment and conditions.

Reports and approvals

Fire reaction: B-s1,d0

CE mark: Complied with NF EN 14509.

Class Pa2

CSTB Technical advice







MEDIUM



Why?

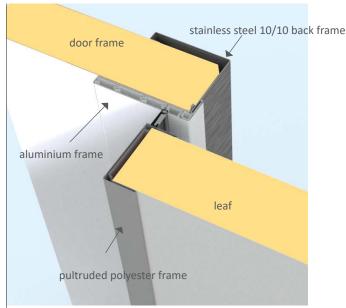
Enhanced, sober, slight and robust range answering to medium requirements and designed for staff or small trolleys passages.

For who?

For collective, central kitchens, restaurants - supermarkets, hypermarkets...

Where?

Inside or outside
In positive or negative temperatures



door frame / leaf section

ts advantages

• Wide choice of dimensions

3 heights - 7 widths

Reliability

Reinforced leaf on the 4 sides by U profile in pultruded polyester resin light grey colour. Very stiff door frame resisting to shocks - aluminium frame thickness 15 mm and stainless steel 10/10 back frame.

• Rapid installation

Door frame: fixing only on the internal side by self-tapping screws hidden by the bonded back frame.

Aluminium rail: easy to install and to adjust.

• PIR or mineral wool core

4 insulating thicknesses : 60 - 80 - 100 - 140 mm depending on the type
Thermal and fire protection improved.



Door frame

• Lacquered **aluminium profile** of iceberg white colour (close to RAL 9010), **stainless steel 10/10** back frame.

Leaf

Insulating panels with **enfolding peripheral frame in composite polyester** of light grey colour.

- Insulation with injected polyisocyanurate (PIR) foam Thicknesses :
 - 60 mm in positive temperatures
 - 100 mm in negative temperatures
- Insulation with bonded mineral wool

Thicknesses:

- **80 mm** in positive temperatures
- 140 mm in negative temperatures
- Coatings:
- both sides in smooth steel sheet coated with iceberg white (close to RAL 9010) polyester lacquer.

Standard equipment

- Aluminium rail Fermod 2150
- External lever handle Fermod 8730 fixed on the leaf edge
- Internal lever handle Fermod 8530
- Slide and adjustment floor guides
- Internal cleanliness plate in grey polyethylene at the lever handle level
- Sealing on the 4 sides
- For negative rooms
 Aluminium threshold
 Peripheral heating cable

Supply: 230 VAC, cable foreseen with cold releases. Power maxi = 30 W/m at 0° C - 52 W/m at -30°C Protection and connection to be made in accordance

with the NF C15100 French standard.

Options

- External or internal kick plate, height 850 mm, in grey PVC, grained aspect (do not use it neither outside not in negative temperature)
- External or internal kick plate, height 850 mm in stainless steel
- Wall mounted standard key lock (safety cylinder with European profile) with inside unlocking
- Wall mounted HP Key lock (High Protection for aggressive or wet atmosphere), (safety cylinder with European profile) with inside unlocking
- Organization chart
- Semi flush vision panel 600 x 300 mm on aluminium profile (only in positive temperatures and leaf of thickness 60 and 80 mm)
- Rail cover for manual door
- Automatism + rail cover
- Rail passage
- Leaf coatings: 2 faces in PET or 2 faces in stainless steel 304
- Stainless steel door frame + stainless steel rail Fermod 7530 DAG
- Leaf and/or door frame colour according to the Dagard colour chart

Clear opening		Widths							
		900	1000	1200	1400	1600	2000	2400	
Heights	2000	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○				
	2200		• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △	• ◊	
	2500					• ◊ Δ	• ◊ Δ	• ◊	

PIR core positive t° ◊ PIR core negative t° Δ mineral wool core positive t° ○ mineral wool core negative t°

PREMIUM



Why?

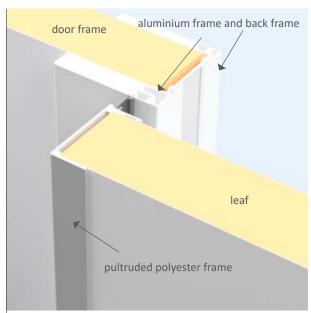
Developed line answering to high requirements and designed for staff and small or medium sizes trolleys passages.

For who?

For food processing laboratories, catering, chocolate factories, bakeries, ... - food processing plants, fishmonger's, fruits and vegetables ...

Where?

Inside or outside
In positive or negative temperatures



door frame / leaf section

ddvantages

Wide choice of dimensions

6 heights - 8 widths

High reliability

Reinforced leaf on the 4 sides by U profile in pultruded polyester resin light grey colour.

Very stiff door frame resisting to shocks aluminium frame of thickness 30 mm and back frame of thickness 15 mm.

Frame edges : polyethylene plates thickness 4 mm Very robust steel rail.

Rapid installation

Door frame: fixing only on the internal side by

self-tapping screws

Rail: easy to install and to adjust.

• PIR or mineral wool core

3 insulating thicknesses: 80 - 100 - 140 mm depending on the type.

Thermal and fire protection improved.



Door frame

- Lacquered **aluminium profile** of iceberg white colour (close to RAL 9010)
- Edges in white polyethylene (thermal break profile)

Leaf

Insulating panels with **enfolding peripheral frame in composite polyester** of light grey colour.

- Insulation with injected polyisocyanurate (PIR) foam Thicknesses :
 - **80 mm** in positive temperatures
 - 140 mm in negative temperatures
- Insulation with bonded mineral wool

Thicknesses:

- 100 mm in positive temperatures
- 140 mm in negative temperatures
- Coatings:
- both sides in smooth steel sheet coated with iceberg white (close to RAL 9010) polyester lacquer.

Standard equipment

- Steel rail Fermod 3530
- External lever handle 7530 fixed on the leaf edge
- Internal lever handle Fermod 7530
- Slide and adjustment floor guides
- •Internal cleanliness plate in grey polyethylene at the lever handle level
- Sealing on the 4 sides
- For negative rooms
 Aluminium threshold
 Peripheral heating cable

Supply: 230 VAC, cable foreseen with cold releases. Power maxi = 30 W/m at 0°C - 52 W/m at -30°C Protection and connection to be made in accordance with the NF C15100 French standard.

Options

- External or internal kick plate, height 850 mm, in grey PVC, grained aspect (do not use it neither outside not in negative temperature)
- External or internal kick plate, height 850 mm in stainless steel
- Wall mounted standard key lock (safety cylinder with European profile) with inside unlocking
- Wall mounted HP Key lock (High Protection for aggressive or wet atmosphere), (safety cylinder with European profile) with inside unlocking
- Organization chart
- Semi flush vision panel 600 x 300 mm on aluminium profile (only in positive temperatures and leaf of thickness 80 and 100 mm)
- Rail cover for manual door
- Stainless steel rail Fermod 7530
- Automatism + rail cover
- Rail passage
- Leaf coatings: 2 faces in PET or 2 faces in stainless steel 304
- Stainless steel door frame
- Leaf and/or door frame colour according to the Dagard colour chart

Clear opening		Widths							
		1000	1200	1400	1600	2000	2400	2800	3140
	2000	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○					
S	2200	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○		
Heights	2500	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △	
He	2800				• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △	• ◊
	3200					• ◊ △ ○	• ◊ △	• ◊	• ◊
	3600						• ◊	• ◊	•

PIR core positive t° ◊ PIR core negative t° Δ mineral wool core positive t° ○ mineral wool core negative t°

TITANIUM



Why?

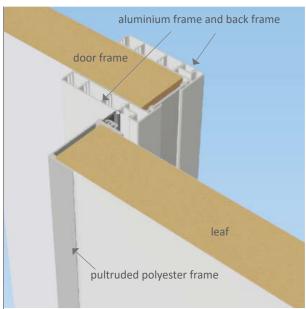
Reinforced line answering to high requirements and designed for intensive uses and large trolleys passages.

For who?

For refrigerating warehouses, distribution platform, ...

Where?

Inside or outside
In positive or negative temperatures



door frame / leaf section

ddvantages

• Wide choice of dimensions

5 heights - 7 widths

Very high reliability

Reinforced leaf on the 4 sides by U profile in pultruded polyester resin light grey colour. Very stiff door frame resisting to shocks - aluminium frame and back frame of thickness 30 mm

Frame edges: polyethylene plates thickness 4 mm Very robust steel rail for heavy doors.

• Rapid installation

Door frame: fixing only on the internal side by self-tapping screws

Rail: easy to install and to adjust.

• PIR or mineral wool core

2 insulating thicknesses : 100 - 140 mm depending on the type.

Thermal and fire protection improved.



Door frame

- Lacquered **aluminium frame and back frame** of iceberg white colour (close to RAL 9010)
- Edges in white polyethylene (thermal break profile)

Leaf

Insulating panels with **enfolding peripheral frame in composite polyester** of light grey colour.

- Insulation with injected polyisocyanurate (PIR) foam Thicknesses :
 - 100 mm in positive temperatures
 - **140 mm** in negative temperatures
- Insulation with bonded mineral wool

Thicknesses:

- 100 mm in positive temperatures
- 140 mm in negative temperatures
- Coatings:
- both sides in smooth steel sheet coated with iceberg white (close to RAL 9010) polyester lacquer.

Standard equipment

- Galvanized steel rail Fermod 4440
- External lever handle Fermod 4440 fixed on the leaf edge
- Internal lever handle Fermod 4440
- Slide and adjustment floor guides
- Internal cleanliness plate in grey polyethylene at the lever handle level
- Sealing on the 4 sides
- For negative rooms
 Aluminium threshold
 Peripheral heating cable

Supply: 230 VAC, cable foreseen with cold releases. Power maxi = 30 W/m at 0° C - 52 W/m at -30°C Protection and connection to be made in accordance with the NF C15100 French standard.

Options

- External or internal kick plate, height 850 mm, in grey PVC, grained aspect (do not use it neither outside not in negative temperature)
- External or internal kick plate, height 850 mm in stainless steel
- Wall mounted standard key lock (safety cylinder with European profile) with inside unlocking
- Wall mounted HP Key lock (High Protection for aggressive or wet atmosphere), (safety cylinder with European profile) with inside unlocking
- Organization chart
- Automatism + rail cover
- Leaf and/or door frame colour according to the Dagard colour chart

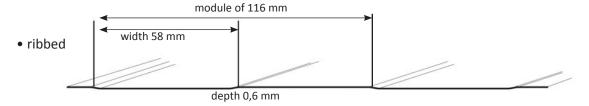
Clear opening		Widths							
		1600	2000	2400	2800	3200	3600	4000	
	2800	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○	• ◊ △ ○			
hts	3200	• ◊ Δ ο	• ◊ Δ ο	• ◊ Δ ο	• ◊ △ ○	• ◊ △ ○			
Heights	3600			• ◊ Δ ο	• ◊ Δ ο	• ◊ Δ ο			
工	4000			• ◊ Δ ο	• ◊ Δ ο	• ◊ Δ ο			
	4500			• ◊ Δ ο	• ◊ △ ○	• ◊ Δ ο	• ◊ △	• ◊ Δ	

PIR core positive t° ◊ PIR core negative t° Δ mineral wool core positive t° ○ mineral wool core negative t°

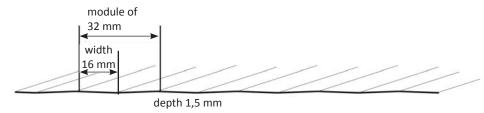




Facing finishing



• micro ribbed



• smooth



Colour card for doors

Colours for panels and door leaves with lacquered steel facing

basic colour for panels: Iceberg white (close to RAL 9010)

Iceberg white RAL 9010

Pebble white RAL 9002

Gris RAL 9006

Colours for door leaves with lacquered steel facing

basic colour for doors: Iceberg white (close to RAL 9010)

Forest green RAL 6029 Meadow green RAL 6018 Lagoon green RAL 6027

Night blue RAL 5011 Pacific blue RAL 5010 Horizon blue RAL 5015

Ice blue
Pantone 278C

Pastel orange
Pantone 1495C

Sulfur yellow RAL 1016

Canyon red RAL 3013

Fusion red RAL 3020 Classical pink
RAL 3015

Storm grey RAL 7040

Standard colour for panels: iceberg white (close to RAL 9010). All our colours are similar to RAL or Pantone references.

Door leaf colour chart







Your distributor



Isothermal hinged gate

steel leaf - aluminium door frame - on industrial panels





The gate is designed for cold rooms, storages, processing plants.

Characteristics

Door frame

- Storm grey (close to RAL7040) aluminium two pieces frame providing in the same time the inside frame and the outside lining frame
- Thermal break profile.

Leaf

- Insulation by injected polyurethane foam
- Thicknesses:
 - 60 mm for positive temperatures
 - 120 mm for negative temperatures
- Coatings :
- = 2 sides facing in smooth galvanised steel, coated with a PET 55 μ m complex (for an outside use choice 25 μ m polyester lacquer), iceberg white (close to RAL 9010).

Standard equipment	FT n°
2 spiral ramp hinges made of glass fibre-reinforced polyamide	09-01
Pawl 795 with keys	09-01
Rubber bead clipped on 4 sides into a plastic section	
For negative enclosures	
 Heating cable put in the profile integrated into the door frame 	
Supply: 230 VAC, cable provided with cold releases. power maxi = 30 W/m at 0°C - 52 W/m at -30°C.	
Protection and connection to be made in accordance with the NF C15100 French standard.	

Options	FT n°
Key chart	
Door frame colour according to chart.	13-02
Leaf coatings*: galvanized steel sheet coated with a polyester lacquer (colour according to the sheet chart), stainless steel 304 (or 316 on request), stainless steel 304 coated with PVC+PET film (for an outside use choose only polyester lacquer).	

^{*} Adapt the coatings according to the environment and conditions.

Hand opening

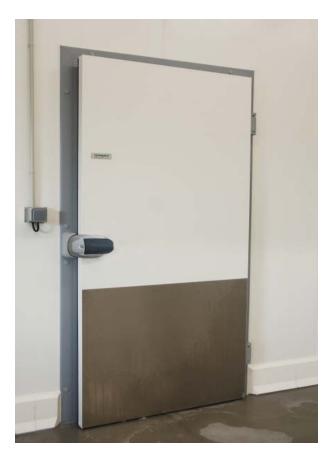
• right or left on request, the gate is opening outside the room.

Dimensions (mm)							
Clear opening height	Clear opening width	Cutout height	Cutout width	Overall height	Overall width		
850	620	864	634	1050	820		

Isothermal hinged door

sheet leaf - aluminium door frame - on industrialised panels





Usable inside as outside, in positive or negative temperatures, it is designed for cold rooms, storages, processing plants. It allows the passage of staff or small machines.

Characteristics

Door frame

- Storm grey (close to RAL7040) aluminium two pieces frame providing in the same time the inside frame and the outside lining frame.
- Thermal break profile.

Leaf

- Insulation by injected polyurethane foam
- Thicknesses :
 - 60 mm for positive temperatures
 - 120 mm for negative temperatures
- Coatings :

2 sides facing in smooth galvanised steel, coated with a PET 55 μm complex (for an outside use choice 25 μm polyester lacquer), iceberg white (close to RAL 9010).

Standard equipment	FT n°
Spiral ramp hinges made of glass fibre-reinforced polyamide (2 units for doors widths 620, 800, 900 and 1000 mm - 3 units for doors widths 1200 and 1500 mm)	09-01
Outside handles, European cylinder-type safety lock	09-01
Inside unlocking, punch type	09-01
Rubber bead clipped on 3 sides into a plastic section	
Adjustable rabbet at low part	
for negative enclosures • Aluminium sill ready to be set • Heating cable put in the profile integrated into the door frame Supply: 230 VAC, cable provided with cold releases. power maxi = 30 W/m at 0°C - 52 W/m at -30°C. Protection and connection to be made in accordance with the NF C15100 French standard.	

Isothermal hinged door





Options	FT n°
Outside or inside kick plate height 850 mm in grey PVC, grained aspect (don't use it outside neither in negative temperatures)	09-09
Outside or inside stainless steel kick plate height 850 mm	09-10
Door closer TS4000	09-07
Push bar	09-05
Lock HP (High Protection or aggressive or humid environment)	09-01
Lock with contact integrated into the striking plate	09-01
Lock with striking plate on the door frame edge	09-04
Key chart	
Track passage	09-15
Flush vision panel 600 x 310 mm (only leaf thickness 60 width 800 and 1000 mm)	09-14
Semi flush vision panel 600 x 300 mm on aluminium frame (only leaf thickness 60 mm)	09-13
Awning	
Door frame colour according to chart.	13-02
Leaf coatings*: galvanized steel sheet coated with a polyester lacquer (colour according to the sheet chart), stainless steel 304 (or 316 on request), stainless steel 304 coated with PVC+PET film (for an outside use choose only polyester lacquer).	chapter 01

^{*} Adapt the coatings according to the environment and conditions.

Hand opening

• right or left on request, the gate is opening outside the room.

Dimensions (mm)								
Clear opening height	Clear opening width	Cutout height	Cutout width	Overall height	Overall width			
1900	620	1907	634	2000	820			
2000	800	2007	814	2100	1000			
2000	900	2007	914	2100	1100			
2000	1000	2007	1014	2100	1200			
2200	900	2207	914	2300	1000			
2200	1000	2207	1014	2300	1200			
2200	1200	2207	1214	2300	1400			
2200*	1500	2207	1514	2300	1700			

(* check the stability on panels of thickness 60 mm)

Alpha 200 sliding door

sheet leaf - aluminium frame - on industrial panels





The Alpha 200 sliding door on industrial panels of thickness 60 mm allows the passage of staff and small trolleys in premises with positive temperatures.

Characteristics

Door frame

- · Lacquered aluminium frame, storm grey colour (close to RAL 7040)
- Profile with thermal break

- Insulation in injected polyurethane foam
- Thickness :
 - 60 mm
- Facing:
- Both sides in smooth galvanised steel sheet, coated with a polyester lacquer 25 μm, iceberg white (close to RAL 9010).

Standard equipment	FT n°
Fermod aluminium rail	
External opening by pull handle	09-19
Internal opening by dished handle	09-19
Slide and adjustment guides fixed to floor	09-18
Inside PVC cleanliness plate	
Sealing on 4 edges	

Options	FT n°
Standard key lock in surface mounting (safety cylinder with European profile) with inside unlocking of the lock	09-19
Outside lever handle in form of a lever arm	09-19

Alpha 200 sliding door

sheet leaf - aluminium frame - on industrial panels



Inside lever handle in form of a lever arm

09-19

Sliding direction

• Left or right hand opening as required, the door is opening outside the cold room.

Dimensions (mm)

Clear opening height	Clear opening width	Opening height	Opening width	Overall height	Overall width
1850	800	1870	830	2038	2028
1850	950	1870	980	2038	2328
2000	950	2020	980	2188	2328
2000	1200	2020	1230	2188	2828
2000	1400	2020	1430	2188	3228
2200	950	2220	980	2388	2328
2200	1200	2220	1230	2388	2828
2200	1400	2220	1430	2388	3228
2200	1600	2220	1630	2388	3628

Ultra 700 sliding door

steel leaf - stainless steel door frame - on industrial panels





The Ultra 700 sliding door allows the passage of big-sized trolleys, and where the traffic is heavy.

Usable inside like outside, for negative or positive temperatures, it is designed for warehouse, processing workshops...

Its stainless steel reinforcement on the 4 sides of the leaf guarantees a high resistance to shocks.

Characteristics

Door frame

- 304 Stainless steel frame
- Profile with thermal break

Leaf

- Insulation in injected polyurethane foam
- Thicknesses: 100 mm in positive temperatures,
 150 mm in negative temperatures.
- Facing :
- \blacksquare Both sides in smooth galvanised steel sheet, coated with a polyester lacquer 25 μm , iceberg white (close to RAL 9010).

Welded peripheral frame in 304 stainless steel

Standard equipment	FT n°
"Fermod" rail in bichromate zinc steel	
Outside lever handle in form of a lever arm	09-19
Inside lever handle in form of a lever arm	09-19
Slide and adjustment guides fixed to floor	
Sealing on 4 edges	

For negatives rooms

- Metallic threshold
- Heating cable placed into the profile integrated in the door frame

Supply: 230 VAC, cord provided with cold outlet, maxi power: 30 W/m at 0° C - 52 W/m at -30°C. Protection and connection to be made according to the standard NF C 15100.

Ultra 700 sliding door





Options	FT n°			
Outside or inside kick plate height 850 mm in grey PVC, grained aspect (don't use it outside neither in negative temperatures)				
Outside or inside stainless steel kick plate height 850 mm				
Standard key lock in surface mounting (safety cylinder with European profile) with inside unlocking of the lock	09-19			
HP lock (High Protection for aggressive or humid environment) in surface mounting (safety cylinder with European profile) with inside unlocking of the lock	09-19			
Organization chart				
Automatism	09-17			
Rail cover				
Protective hoop	11-13			
Protective post	11-14			
Rail passage				
Stainless steel rail				
Colour of door leaf according to chart	13-02			
Leaf facings: galvanized steel sheet coated with a PVDF lacquer, an antibacterial PVC film or a PET complex, stainless steel 304 (or 316 on request), stainless steel 304 coated with PVC+PET film (for an outside use choose only polyester lacquer).				
*316 stainless steel door frame on request				

^{*} Adapt the coatings according to the environment and conditions.

• Sliding direction :

• Left or right hand opening as required, the door is opening outside the cold room.

Clear opening height	Clear opening width	Opening height	Opening width	Overall height	Overall width
2500	1600	2520	1630	2759	3790
2500	2000	2520	2030	2759	4840 *
2500	2400	2520	2430	2759	5310 *
2500	2800	2520	2830	2759	6190
2800***	1600	2820	1630	3059	3790
2800***	2000	2820	2030	3059	4840 *
2800***	2400	2820	2430	3059	5310 *
2800***	2800	2820	2830	3059	6190
2800*	3200	2820	3230	3059	6825
3200***	2000	3220	2030	3459	4840 *
3200***	2400	3220	2430	3459	5310 *
3200***	2800	3220	2830	3459	6190
3200*	3200	3220	3230	3459	6825

^{*} if the rail is cut of 15 cm on the opening side.

^{**} only in positive temperature

^{***} installation on panel of minimal thickness 80 mm

Strip curtains





Strip curtains are used in a passage between rooms with similar temperatures in order to limit thermal decreases during the openings while providing a good visibility.

Characteristics

Strips

- Strips in clear extruded PVC, that can be changed one by one
- Width 200 mm.
- Thickness: 2 mm.
- Covering: 50 mm, that is to say 50%.

Fixed part

• Wall-mounted or under lintel PVC tube fixed by PVC or stainless steel clips.

Movable part

• Orange armed polyethylene articulating shells, covering entirely the PVC tube to which the strips are fixed

Hanging of strips

Removable hanging allowing a very fast mounting and dismounting

Options

- Covering 80 %.
- Covering 100 %.
- Strip width 300 mm and 3 mm thick.

Flexible door





The flexible door separate rooms where the traffic is heavy and where visibility is necessary.

It limits thermal decreases between 2 rooms of similar temperatures, in positive or negative.

Characteristics

Leaf

- One or two leaves in PVC, thickness 4 mm fully transparent.
- Grey dyed in mass fibres reinforced polyester frame, removable and unalterable.
- Two rushes in carbon fibres are placed between two welded beads at 20 cm and 120 cm from the floor, in order to stiffen the panels in 2 and 3 areas.

Door frame

• cadre et contre cadre inox ou aluminium.

Dimensions

- Width:
 - from 620 to 1100 mm for one leaf,
- from 1200 to 2200 mm for 2 leaves.
- Height: from 1900 to 2700 mm.

Standard equipment

Dormants en inox 18/10

Charnières inox avec arrêt à 90°

Options

Dichromatic galvanised hinges

Low and high door parts opaque or only low door

Colour of opaque zones: orange, grey, yellow (only in positive temperature)

PVC 5 mm thick for temperature between +10° and -25° C (only 1 transparent area)

Roll-up flexible door type A





The roll-up flexible door is designed for industries which need a strong door, with a compact design, allowing an access to outside while providing an optimum insulation.

At the opening, the door bounces back under the ceiling. The work space around the bay remains clear.

Characteristics

Structure

- Self-supporting, without weld, in galvanized steel coated with epoxy polyester powder painting.
- One-piece crosspiece with motor and integrated end of course
- Cover with tilted roof
- Flexible slides fixed on multi- layer stiles
- Rolling-up drum in galvanised steel with stainless steel bearings

Apron

- Tarpaulin 100% polyester PVC coated (832 g/m²), colour according to the chart.
- High tearing strength 50 daN.
- Treated anti-U.V., anti-mould, anti-dust and anti-corrosion Acrylic lacquer
- Fire class M2 (optional M1 and M0)
- Horizontal reinforcements in memory shape composite materials.

Motorization

• Motor IP55, stainless steel brakes power 0.55 kw

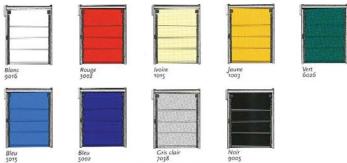
• Voltage: 400 V three-phase + earth.

• Protection IP 65

Opening speed: 1 m/s
Closing speed: 0,5 m/s
Magnetic automatic order

• Manual order by pull tab or push button

• Safety complies with the EN 13 241-1 standard and CE marking



*Sous réserve des stocks fournisseurs. Les couleurs RAL peuvent varie

New system Traficontrol

• Deformation of flexible slides and ejection of the apron in case of shocks. No rick of blocking.

Patented system Safe Control

• Light rays instead of contact edges

Options

- Horizontal visibility strip row of windows
- Automatic rolling-up by inverter power failure supply 230 V mono.
- Magnetic sensor
- Marking on the floor



Technical data sheet n° 08-06

Presentation

The sectional door is designed for industries looking for a robust an access to the exterior and guaranteeing an optimal insulation. In the opening, the door gets up under the ceiling.

The space working around the bay remains free.



Characteristics

Structure

Galvanised steel 25/10 thick, without weld, coated with 100% polyester paint powder, grey colour (RAL 7016), other colours available on request.

Apron

Made of sections flattened continuously, insulated by injection of polyurethane foam.

Thickness: 40 mm.

Section height: 60 cm. The specific heights of the door are obtained by scrap of the high section.

16 standard colours

Door hardware

Lateral, low, high and between sections seals.

Semi-automatic bolt on all manual doors

Sliding in the rail thanks to balls rollers adjustable

Operation assisted by specific spring.

Mounting on the enclosure in wall-lamp on metallic frame

Galvanized steel intermediate hinges. Galvanized steel hinges of rives with adjustable consoles.

Security

Anti-pinch fingers Anti-fall springs and cables No striking part.

Airtightness

- on sides by double density seal fixed on vertical upright
- hight by rubberized seal mounting on aluminium support
- low by rubberized seal mounting on aluminium support with external lip using for mudflap
- between panels by compression seal

Dimensions of windows

Width: 2500 to 4000 Height: 2500 to 4000 1G-0806-E/B



Technical data sheet n° 08-06

Options

Glazed section: oval or rectangular double windows, glass bands.

Hatch: opening in the exterior (opening direction to specify), built-in or adjacent to.

Grates of ventilation.

Locks.

Motorization and automatism.

Colours chart

rainuré face extérieure et intérieure



micro rainuré face extérieure / rainuré face intérieure



Airtight air-lock PVC



Technical data sheet n° 08-08

Presentation

The draughtproof screen assumes the shape of vehicles during loading and off-loading.

It prevents thermalloss and improve the draught proof screen function.



Characteristics

Retractable system made with black front in PVC of 3400 g/m², strengthened 3 mm in thickness Of a weft in polyester and equipped with strip of guide.

Circle and roof tarpaulin of black color (600 g / m²).

Discharge water in high part.

Nota: Indicate airlocks exposed to the violent winds or to the effects of site. Not included works: support plan of fixation for draughtproof screen.

Dimensions

3450 x 3400 mm Depth: 600 mm.

Structure

Metallic frame fixed on the insulating enclosure thanks to a frame and pre-frame. Tarpaulins are maintained by aluminium sections assembled to a flexible structure.

Functioning

When a lorry comes in support, the articulated arms of the structure compress themselves. Thanks to the return springs, front wall tarpaulins keep in support in the lorry.

When the lorry is leaving, the airtight air-lock comes to its position.

Tarpaulin

Black PVC tarpaulin 3 mm, double coat on both sides.

Weight: 3,4 kg/m².

Dock shelter





The dock shelter covers the shape of vehicles during loading and off-loading process.

It prevents thermal loss and improves the dock shelter functions.

Characteristics

Retractable system made of fronts in black PVC of 3400 g/m^2 , thickness 3 mm reinforced by a polyester frame and provided with guide strip.

Around and roof tarpaulin in black colour (600 g / m2). Discharge water in high part.

Nota: Indicate airlocks exposed to strong winds or to site's effects of site.

Not included works: support of fixing plan for dock shelter.

Dimensions

3450 x 3400 mm Depth: 600 mm.

Structure

Metallic frame fixed on the insulating partition thanks to a frame and a pre-frame. Fronts' tarpaulins are maintained by galvanised steel profiles.

Functioning

When a lorry comes in support, the articulated arms of the structure compress themselves. Thanks to return springs, front's tarpaulins keep in support on the lorry.

When the lorry is leaving, the dock shelter comes to its initial position.

Tarpaulin

Black PVC 3 mm tarpaulin, double layers with coating on the 2 sides. Weight 3,4 kg/m2.

Hydraulic leveller



Technical data sheet n° 08-09

Presentation

The hydraulic dock leveller adjusts itself to the height of the floor of the vehicle in the bay.

Characteristics

An articulated flap enables the movements of the vehicle to be followed.

Leveller return by kept contact.

Load maxi: 6000 kg

Dimensions

2000 x 2500 mm



CAG-0810-E/B

Fitting

On frame suspended to fit before finish of the tiled floor (making easier the realization of the civil engineering while keeping a better quality of installation).

Inside panic unlocking for isothermal hinged doors



It allows the inside unlocking of the door.





Blocks : studded Bar : Duralinox

is adapted for all doors' clear opening



Pressure relief valves TS25





The variations of external pressure (due to atmospheric conditions) or of internal pressure (due to the variations of temperature generated by the use) bring mechanical constraints on walls or ceilings.

The pressure valves limit the constraints by regulating the variation of pressure.

Characteristics

The pressure relief valve TS 25 is adapted for all rooms with a maximum volume of 10 000 $\rm m^3$ and with a negative temperature between -5 and -40°C .

Installation on vertical panels of thickness from 130 to 270 mm or on ceiling by transferring the spring blades.

Average debit of a valve : 30 m³/h. Threshold of release : 100 Pa.

The number of valves required is calculated by taking into account:

- the air debit of the valve,
- the temperature and the volume of the cold room,
- the maximum speed to which the temperature of the cold room is may vary (inform us if this one is different from usual average values).

This pressure relief valve have two airtight bi directional valves and a heating system with thermal contact for the control of the temperature (power 40W).

Nota: provide a supply 230V with earth and with protection according to the standard NF C 15100.

Pressure relief valve TS26





The variations of external pressure (due to atmospheric conditions) or of internal pressure (due to the variations of temperature generated by the use) bring mechanical constraints on walls or ceilings.

The pressure valves limit the constraints by regulating the variation of pressure.

Characteristics

Average debit of a valve : 200 m³/h. Maxi drop in temperature : 5°C/minute.

No threshold of release

The number of valves required is calculated by taking into account:

- the air debit of the valve,
- the temperature and the volume of the cold room,
- the maximum speed to which the temperature of the cold room is may vary (inform us if this one is different from usual average values).

The pressure relief valves with mobile valves are provided with a heating item of a power of 100 Watts.

Mounting only on vertical panels of thickness from 130 to 270 mm.

Nota: power supply: 230V + earth to provide with protection complies to NFC 15100 standard.

Pressure relief valve TS27





The variations of external pressure (due to atmospheric conditions) or of internal pressure (due to the variations of temperature generated by the use) bring mechanical constraints on walls or ceilings.

The pressure valves limit the constraints by regulating the variation of pressure.

Characteristics

This heating valve, mechanically works with tight mobile valves, (one for the admission, the other for decompression) is specially adapted for cold rooms or warehouse with big volume (from $5.000 \text{ to } 100.000 \text{ m}^3$).

It is installed only on wall on panels of thickness from 100 to 220 mm. (beyond specific variant) and it is adapted to temperatures until -40 $^{\circ}$ C.

Average debit : 275 m³/h Threshold of release : 80 Pa

The number of valves required is calculated by taking into account:

- the air debit of the valve,
- the temperature and the volume of the cold room,
- the maximum speed to which the temperature of the cold room is may vary (inform us if this one is different from usual average values).

The connecting of the heating parts (tube and seats of valves) is made on the external side of the room on a composite box with possible alarm.

Supply: 230V - 160W to be provide by the customer, in accordance with the standard NF C 15100.

PVC skirting





Finishing element, the PVC skirting protects the bottom of the wall in rooms where activity isn't excessive.

Its shape and its no visible fixings make it compliant to the current hygiene rules (Go-ahead CNERPAC).

Characteristics

Bi hardness PVC skirting

Lips in flexible PVC in high and low part (radius 15 mm on the floor) with tightness made by mastic silicone.

Tips stuck on the passage of doors. Salient angle pieces and rounded re-entrant angles continuous with the vertical coving section.

Finishing by mastic

Dimensions

height: 110 mmlength: 2400 mmthickness: 9 mm



Colours

- black (RAL 9004),
- white (RAL 9010)

Limits

These skirting isn't designed to resist to the mechanical shocks of any nature.

The quality of the tightness carried out with this skirting depends on the nature and the finishing of the floor.

Cleaning products

The customer must check that the compatibility of cleaning products with the nature of the surfaces to be clean (rigid and flexible PVC for the skirting).

Pay attention to strong acids or bases, solvents like ketone, and to chlorinated products ...

Cleaning processes must be in accordance with the appendix 3 of DTU 45/1.

Floor insulation extruded Polystyrene HD300-F





This floor insulator is integrated into the flagstone concrete during the structural work of the building. It allows to obtain an optimal insulation of the room.

Its compressing strength guarantees the passage of vehicles without deformation of the product.

Reference

- STYROFOAM HD 300 F

Characteristics

Composition

- Rigid foam of extruded Polystyrene without HCFC
- colour : blue.
- CE marking.

Dimensions

- Width: 600 mm.
- Length: 2600 mm in thickness 60 mm
 2500 mm in thickness 80 mm
- Thickness: 60 and 80 mm.

Technical specifications

- Resistance in service compression (rsc): 420 kPa.
- Thermal conductivity: 0,029 W/m.K.
- Density: 45 kg/m³.
- Conventional service distortion (ds): 1<ds<2

"Expanded polyester" Floor insulation SP-A





This floor insulator is integrated into the flagstone concrete at the time of the building fabric. It allows to obtain an optimal insulation of the room.

Its compressing strength guarantees the passage of vehicles without product distortions.

reference

- STYROFOAM SP- A

Characteristics

Composition

- rigid foam of extrude polystyrene without HCFC.
- colour : blue.

Dimensions

width: 600 mm.length: 2500 mm.thickness: 80 mm.

Technical specifications

• Compressive service resistance (rcs): 210 kPa.

• Thermal conductivity: 0,033 W/m.K.

• Density: 35 kg/m³.

• Conventional service distortion (ds): 1<ds<2

Approvals

• I.S.O.L.E: 41344. • ACERMI 04/013/325

• marking CE.